

## 11.2.1 READING KEY FOR DETAILED DRAWING OF MACHINE CODE 103.0000 SEP2 MANUAL PC BOARD SEPARATOR 1 LINEAR BLADE AND 1 CIRCULAR BLADE

Pos.	Q.ty	Code	Description
2	2	400211	ENSAT BUSHING M5/M8X10
3	1	1030002	RIGHT SIDE PLATE SEP 2M
5	16	750312	CAPSCREW M6X30
6	8	600029	CAPSCREW M6X12
7	8	SPCI0625	PARALLEL PIN D.6X25
8	1	1030018	RIGHT UPPER PCB GUIDE FOR SEP2 - 2M
9	1	1030019	LEFT UPPER PCB GUIDE FOR SEP2 - 2M
10	8	750106	SCREW TBEI M5X10 UNBRAKO
11	2	1000011	FOOT AGAINST VIBRATIONS M6 Ø18
13	2	1030014	FLAP FOR P.C.B. SUPPORTING TABLE SEP2M
14	1	1030015	BACK PCB SUPPORTING TABLE SEP2/2M
16	1	1030016	BACK PCB SUPPORTING TABLE SEP2/2M
17	4	VITC0610	SCREW TCEI M6X10
18	1	1030008	COMPLETE THK LINEAR GUIDE
19	1	1030010	UPPER BLADE SUPPORT SEP2/M
20	1	1000014	WASHER FOR UPPER CUTTING BLADE
21	1	8930501	UPPER CIRCULAR BLADE FOR PCB SEPARATOR
22	1	1000008	FIXING KNOB FOR UPPER CUTTING BLADE SEP1
23	1	1030011	SHAFT FOR UPPER BLADE SEP2/2M
24	1	600026	BLUED NUT M5
25	1	SPCI0625	PARALLEL PIN D.6X25
26	1	500040	CP SET SCREW M4X10
27	1	1000024	ADJUSTMENT REFERENCE TABLE UPPER CUTTING BLADE
28	20	400114	BH SCREW M4X8
29	1	1000023	ADJUSTING KNOB FOR UPPER CUTTING BLADE
30	1	600031	CS SCREW M4X16
31	1	750302	BH SCREW M5X12
32	1	1030006	REGISTER FOR LOWER BLADE ADJUST. SEP2M

Pos.	Q.ty	Code	Description
33	2	1030007	SIDE PROTECTION FOR LOWER BLADE SEP2-2M
34	1	1030003	INNER-LOWER TIE-ROD SEP2/2M
35	1	1030005	LOWER LINEAR BALDE SEP2/2M
36	1	850222	PARALLEL PIN Ø 6X18
37	1	1030001	LEFT SIDE PLATE SEP2M
39	1	1030101	UPPER INNER TIE-ROD SEP2
40	1	1030102	CARRIER SAFETY COVER SEP2
41	1	1030103	HAND CRANK FOR CARRIER SEP2 i.280/100p-M12X16
43	2	VITC0610	SCREW TCEI M6X10
44	6	950209	CAPSCREW M6X20
45	6	VITS0510	SCREW TSEI M5X10
46	1	200102	MACHINE NUMBER PLATE
47	1	1030106	FOR TRANSPORT ONLY/BLADE LOCKING BRAKET
48	1	900018	CAP SCREW M6X45
49	4	150106	RUBBER FOOT D.18
50	4	1030043	MINIATURIZED GUIDE SEP2/2M
51	2	1030039	SPACER SEP2/2M
52	2	950306	KNOB M5X25 BT.20 p-M5X25
53	8	150210	REDUCED CAPSCREW M4X10
54	16	580002	WASHER FOR FREE WHEEL

#### ADJUSTMENT TOOLSET

A	1	400804	ALLEN KEY mm. 3
B	1	500062	KEY FOR FEEDERS E4
C	1	1030050	ALLEN KEY mm 5

#### OTHER VERSIONS

103.0000TI	SEP2TI	MANUAL PCBOARD SEPARATOR	<b>1 LINEAR AND 1 CIRCULAR TITANIUM BLADE</b>
21	1	8930509	TITANIUM UPPER CIRCULAR BLADE FOR PCB SEPARATOR
35	1	1030005	TITANIUM LOWER LINEAR BLADE SEP2-2M