

## 11.2.1 READING KEY FOR DETAILED DRAWING OF SEP 2M COD. 103.0001 SEP2/M MOTORISED PC BOARD SEPARATOR 1 LINEAR BLADE AND 1 CIRCULAR BLADE 110V

Pos.	Q.ty	Code	Description
1	18	600029	CAPSCREW M6X12
3	1	200102	MACHINE NUMBER PLATE
4	20	400114INOX	SCREW TBEI M4X8 STEEL
5	2	1030014	FLAP FOR P.C.B. SUPPORTING TABLE SEP2M
6	1	1030016	FRONT P.C.B. SUPPORTING TABLE
7	16	750312INOX	TCEI SCREW M6X30 INOX
8	8	SPCI0625	PARALLEL PIN D.6X25
9	1	1030018	RIGHT UPPER PCB GUIDE FOR SEP2 - 2M
10	1	1030019	LEFT UPPER PCB GUIDE FOR SEP2 - 2M
11	20	750106INOX	SCREW TBEI M5X10 INOX
12	2	1000011	FOOT AGAINST VIBRATIONS M6 Ø18
13	1	1030002	RIGHT SIDE PLATE SEP 2M
14	1	1030006	REGISTER FOR LOWER BLADE ADJUST. SEP2M
15	2	1030007	SIDE PROTECTION FOR LOWER BLADE SEP2-2M
16	1	1030003	INNER-LOWER TIE-ROD SEP2/2M
17	1	1030005	LOWER LINEAR BALDE SEP2/2M
18	1	850222	PARALLEL PIN Ø 6X18
19	1	1030001	LEFT SIDE PLATE SEP2M
20	4	VITC0610	SCREW TCEI M6X10
21	1	1030008	COMPLETE THK LINEAR GUIDE
22	1	1030010	UPPER BLADE SUPPORT SEP2/M
23	1	1000014	WASHER FOR UPPER CUTTING BLADE
24	1	8930501	UPPER CIRCULAR BLADE FOR PCB SEPARATOR
25	1	1000008	FIXING KNOB FOR UPPER CUTTING BLADE SEP1
26	1	1030011	SHAFT FOR UPPER BLADE SEP2/2M
28	1	1000023	ADJUSTING KNOB FOR UPPER CUTTING BLADE
29	1	770028	CS SCREW M4X12
30	1	750302	BH SCREW M5X12
31	1	600026INOX	NUT M5 INOX
32	1	SPCI0625	PARALLEL PIN D.6X25
33	1	500040	CP SET SCREW M4X10
34	1	1030015	BACK PCB SUPPORTING TABLE SEP2/2M
35	1	1030017	THK GUIDE POSITIONER SEP2/2M
36	2	1030020	PULLEY L19 SEP2/2M
38	2	1030022	PULLEY SUPPORTING SHAFT SEP2M
39	1	1030023	CODE WHEEL Z30 M2
40	2	1030024	SPACER SEP2M
42	2	1030026	BELT TENSION ADJUSTER SEP2M
43	1	1030027	SYNCHRONOUS BELT 540 SEP2/2M
44	1	1030028	BELT CLUTCH BRACKET - BELT STOP SEP2/2M
45	1	1030029	BELT STOP SEP2/2M
46	1	1030030	DISPLAY BRACKET SEP2M
47	1	1030031	DISPLAY BRACKET SUPPORT SEP2M
48	1	1030034	FRONT PROTECTION COVER SEP2M
49	1	1030035	BACK COVER SEP2M
50	1	5620910	MOTOR ITT/SWF 24Vdc FOR TP6/PR-F / SEP2M
51	1	9915207	COMPLETE CONTROL PANEL FOR SEP2M
52	1	1030004	INNER UPPER TIE-ROD SEP2M
53	4	1000027	BALL BEARING DEEP GROOVE 2Z SKF 15x32x9 DIN 625 T1 6002
54	2	1000035	HEXAGONAL NUT M12 H=7 DIN 439
55	2	1000031	THICKNESS RING D13-19 SP.1,5 DIN988
56	3	750255	CP SET SCREW M6X8

Pos.	Q.ty	Code	Description
57	2	750263	WASHER
58	2	400214	SCREW TSEI M5X16 UNBRAKO
60	1	740153	THREADED TUBULAR RIVET M5
61	1	930074	SCREW TCEI M5X20
62	2	500006	CS SCREW M3X8
63	2	120128	RIGHT + LEFT BRACKET FOR ELECTRIC PANEL BOARD LOCKING TP/TO-CF
64	8	750301INOX	SCREW TSEI M5X12 STEEL
65	2	780008	CAP SCREW M5X12
66	2	400117	SCREW TCEI M4X10
67	2	VITC0610	SCREW TCEI M6X10
68	6	950209	CAPSCREW M6X20
69	4	150106	RUBBER FOOT D.18
70	4	1030043	MINIATURIZED GUIDE SEP2/2M
71	2	400211	ENSAT BUSHING M5/M8X10
72	2	950306	KNOB M5X25 BT.20 p-M5X25
73	8	150210	REDUCED CAPSCREW M4X10
74	2	1030039	SPACER SEP2/2M
75	16	580002INOX	WASHER FOR FREE WHEEL CS4 INOX
76	2	1030040	SENSOR HOLDING BRACKET SEP2M
77	4	850108INOX	VITE TSEI M4X10 INOX
79	1	1030046	GEAR Z18 M1,5 SEP2M
80	1	1030045	GEAR Z26 M1,5 SEP2M
81	1	1030025	MOTOR SUPPORTING BRACKET SEP2/2M
82	3	1030044	SPACER FOR MOTOR BRACKET SEP2M
83	3	740155	GRANO PP M6X20
84	2	1030047	FIXING BLOCK FOR BACK COVER SEP2M
85	4	900019	CAP SCREW M5X25
86	1	1030048	BACK FLAP FOR PCB SUPPORTING TABLE
87	1	1030049	FRONT TABLE SEP2M
88	1	1000024	ADJUSTMENT REFERENCE TABLE UPPER CUTTING
88a	3		PARKER M2.8X6
89	1	600023	ELECTRIC FOOT PEDAL FOR MOTOR
90	1	9994809	POWER CABLE 110 V

#### ADJUSTMENT TOOLSET

A	1	400804	ALLEN KEY mm 3
B	1	350308	SPANNER E 2,5
C	1	1030050	ALLEN KEY mm5

#### OTHER VERSIONS

#### 103.0002 SEP2/M MOTORISED PC BOARD SEPARATOR 1 LINEAR BLADE AND 1 CIRCULAR BLADE 220V

90	1	9994810	POWER CABLE 220 V
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#### 103.0001TI SEP2MTI MOTOR. PCB CUTTING MACHINE 110V 1 LINEAR + 1 TITANIUM CIRCULAR BLADE

17	1	1030005TI	TITANIUM LOWER LINEAR BLADE SEP2-2M
24	1	8930509	TITANIUM UPPER CIRCULAR BLADE FOR PCB SEPARATOR

#### 103.0002TI SEP2/MTI MOTORISED PC BOARD SEPARATOR 1 LINEAR+ 1 TITANIUM CIRCULAR BLADE 220V

17	1	1030005TI	TITANIUM LOWER LINEAR BLADE SEP2-2M
24	1	8930509	TITANIUM UPPER CIRCULAR BLADE FOR PCB SEPARATOR
90	1	9994810	POWER CABLE 220 V