

11.2.1 READING KEY FOR DETAILED DRAWING TP6 V-PR (86.OL01)

Pos.	Item	Description	Q.ty
1	850120	RIGHT PLATE TP6/V-PR	1
1a	400111	CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT	1
1b	430067	SAFETY COVER FOR GEAR Z72	1
1c	750107	SCREW TCEI M4X12	2
2	850121	LEFT PLATE TP6/V-PR	1
2a	400111	CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT	1
3	850122	BAR FOR MAIN SUPPORT TP6/V-PR	1
3a	750107	SCREW TCEI M4X12	4
3b	850418	PARALLEL PIN Ø 3X12	2
4	430004	MAIN SHAFT FOR PLATE TP6/PR-F	2
4a	430060	SCREW TSEI M6X16	2
4b	430006	WASHER	2
5	850124	MAIN SHAFT FOR TNS AND COMPONENT UNLOADER	1
5a	430060	SCREW TSEI M6X16	2
5b	430006	WASHER	2
6	430037	BASE PLATE FOR MACHINE BODY	1
6a	430062	SCREW TCEI M6X16	4
7	430039	PARTS BIN	1
7a	500032	KNOB M4X8	1
7b	750108	NUT M4	1
7c	950308	WASHER Ø 4	1
8	430012	GUIDE HOLDING SHAFT	1
8a	750106	SCREW TBEI M5X10 UNBRAKO	1
9	200201	RIGHT TAPE GUIDE TP6	1
9a	400210	KNOB M5X16	1
10	200202	LEFT TAPE GUIDE TP6	1
10a	400210	KNOB M5X16	1
11	800103	COMPONENT UNLOADER HOLDER	1
11a	750107	SCREW TCEI M4X12	2
12	800104	COMPONENT UNLOADER P. 2.5-3.8	1
12a	400117	SCREW TCEI M4X10	2
13	430016	MAIN SHAFT TP6/PR-F	1
14	800406	REDUCED RIGHT INNER TOOTHED DISC H=1.8	1
14a	400304	SCREW PT M6X8	1
14b	400429	PARALLEL PIN D. 5X9	1
15	800402	LEFT INNER TOOTHED DISC /V D. 0.5-0.8	1
15a	400304	SCREW PT M6X8	1
15b	400429	PARALLEL PIN D. 5X9	1
16	860001	RIGHT OUTER TOOTHED DISC TP6/V-PR	1
16a	400413	SCREW PP M6X5	1
16b	860002	COMPONENTS HOLDER RING	1
16c	750503	SCREW TBEIM3X6	4
17	420021	LEFT OUTER TOOTHED DISC	1
17a	400413	SCREW PP M6X5	1

18	430019	HUB FOR GEAR Z72	1
18a	400304	SCREW PT M6X8	1
18b	850304	SCREW TCEI M5X10	3
18c	420022	WASHER Ø 5	3
19	850303	GEAR Z72 M.1 FOR MAIN SHAFT V-PR	1
20	400415	CLIP RS 15 DIN 6799	2
21	430017	FREE GEAR Z50 FOR MAIN SHAFT	1
22	430022	CUTTING SHAFT	1
22a	400503	CLIP RS12 DIN 6799	2
23	420026	CUTTING WHEEL TP6/PR-F	2
24	430013	STAND FOR SPEED CONTROL DEVICE	1
24a	430061	screw TCEI M 6x90	3
24b	950212	SCREW PP M6X25	2
25	430034	STEP BY STEP SPEED CONTROL DEVICE	1
25a	430062	SCREW TCEI M6X16	4
26	430007	SUPPORT FOR FREE GEARS Z24	1
26a	350205	CS SCREW M5X8	2
26b	930074	SCREW TCEI M5X20	2
27	430008	PERNO PER SUPPORTO INGRANAGGI FOLLI Z24 PR-F	2
28	430009	INGRANAGGIO FOLLE HK 1010 Z24 COMPLETO TP6/PR-F	1
29	430085	INGRANAGGIO FOLLE HF 1012 Z24 COMPLETO TP6/PR-F	1
30	430040	PLATE FOR SUPPORT	1
31	430036	FRONT COVER FOR SPEED CONTROL DEVICE	1
31a	750105	SCREW TBEI M5X6 UNBRAKO	2
31b	420022	WASHER Ø 5	2
32	430066	BACK COVER FOR SPEED CONTROL DEVICE	1
32a	750105	screw TBEI M 5x6 UNBRAKO	1
32b	750106	screw TBEI M 5x10 UNBRAKO	1
32c	420022	WASHER Ø 5	2
33	430035	UPPER COVER FOR SPEED CONTROL DEVICE	1
34	850601	HANDCRANK V-PR/ PR-F	1
34a	400305	SCREW PP M6X10	1
35	430057	CLIP RS10 DIN	1
36	430010	FLANGE FOR CAM SHAFT	2
36a	850108	SCREW TSEI M4X10	6
37	850508	RING FOR PREFORMING CAM SHAFT	1
37a	400304	SCREW PT M6X8	1
38	860007	RIGHT PREFORMING CAMME BODY/COMPLETE FOR TP6/V-PR	1
38a	850505	DELRIW WASHER FOR PREFORMING CAM	2
38b	850504	BEARING INA NK9/12 TN	2
38c	430113	SCREW TCEI M 6 X11,5	1
38d	400429	PARALLEL PIN D. 5X9	1

39	860006	CORPOCAMME PREFORMATURA SX COMPLETO TP6/V-PR	1
39a	850505	DELTRIN washer	2
39b	850504	BEARING INA NK9/12 TN	2
39c	430113	SCREW TCEI M 6 X11,5	1
39d	400429	PARALLEL PIN D. 5X9	1
40	850506	DELTRIN COVER FOR PREFORMING CAM	2
40a	850507	CLIP E26	2
41	430028	PREFORMING CAMSHAFT	1
42	800609	KNURLED WHEEL	1
42a	500039	RIGHT SIDE HOLDER	2
42b	800611	BH SCREW M6X30	1
43	850401	DIE MAIN HOLDER V-PR	1
43a	780008	CAP SCREW M5X12	4
44	850603	CAM P. 2.54	1
44a	800606	PARALLEL PIN Ø 4X20	1
45	850402	DIE GUIDE V-PR	1
45a	850411	CAP SCREW M4X25	4
45b	850410	CS SCREW M5X25	1
46	850607	INSERT FOR CAM TP6/V-PR	2
46a	750503	SCREW TBEIM3X6	2
47	850403	INNER FIX DIE P. 2.54	1
47a	850415	SCREW PP M3X4	2
47b	850416	SPRING D.4.5X30	1
48	850404	HOLDER FOR MOVABLE OUTER DIE P.2.54 V-PR	2
48a	850417	PARALLEL PIN D.3X16	2
49	850405	SELF MOVABLE DIE P. 2.54	2
49a	430077	PIN FOR INSERT	2
49b	850419	CLIP RS 1,9 DIN 6799	2
49c	850413	SPRING Ø 3X13 FOR PREF.INSERT	2
50	850409	DIE GUIDE PLATE	1
50a	850412	CS SCREW M3X6	4
51	850407	P.V.C. COVER FOR KINK POS. PIN	1
52	850408	LOCKING HANDLE MR40P M5X1	1
53	850123	SAFETYCOVER	1
53a	400109	SAFETYCOVER PIN	2

ADJUSTMENT TOOLSET

A	400804	ALLEN KEY mm. 3	1
B	400805	THICKNESS GAUGE/BENDING WHEEL ADJ.	1
C	860004	FORK THICKNESS GAUGE P=2,54 LEADS FROM Ø 0,5 TO Ø 0,8	1

86.OL.02 PITCH 5.08

<u>46</u>	<u>850701</u>	<u>INNER FIX DIE P. 5.08</u>	<u>1</u>
<u>48</u>	<u>850702</u>	<u>SELF MOVABLE DIE P. 5.08</u>	<u>2</u>

11.3 DETAILED DRAWING OF FEEDER CS 20/40

