

11.2.1 READING KEY FOR DETAILED DRAWING TP6/S (25.OL01)

Pos.	Item	Description	Q.ty
1	250101 OL	MACHINE BODY TP6/S	1
1a	400111	CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT	2
2	400108	CENTERING SCALE	1
2a	400115	CS SCREW M3X16	2
2b	950704	NUTM3	2
3	400207	GUIDE HOLDING SHAFT	1
3a	750301	CS SCREW M5X12	1
4	250201	RIGHT TAPE GUIDE FOR TP6/S	1
4a	400210	KNOB M5X16	1
5	250202	LEFT TAPE GUIDE FOR TP6/S	1
5a	400210	KNOB M5X16	1
6	400801	PART BIN	1
7	250113	UPPER COMPONENT UNLOADER	1
8	250114	LOWER COMPONENT UNLOADER	1
9	400112	COMPONENT UNLOADER HOLDER	2
9a	400117	SCREW TCEI M4X10	4
10	400401	MAIN SHAFT TP6/PR-B/S/R-CP/V	1
10a	400415	CLIP RS 15 DIN 6799	1
11	250407	RIGHT INNER TOOTHED DISC	1
11a	400304	SCREW PT M6X8	1
11b	400429	PARALLEL PIN D. 5X9	1
12	250406	LEFT INNER TOOTHED DISC	1
12a	400304	SCREW PT M6X8	1
12b	400429	PARALLEL PIN D. 5X9	1
13	400303	GEAR Z39 FOR MAIN SHAFT	1
13a	400304	SCREW PT M6X8	1
14	400301	HANDCRANK	1
14a	400305	SCREW PP M6X10	1
15	400504	CUTTING SHAFT	1
15a	400503	CLIP RS12 DIN 6799 FOR SHAFT Ø 16	2
16	250600	rgt cutt. forming assembly TP6/S	1
16a	250502	DEL RIN RING FOR CUTTING WHEEL TP6/S	1
16b	250503	CUTTING WHEEL BODY TP6/S	1
16c	250504	RIGHT TOOTHED DISC FOR CUTTING WHEEL TP6/S	1
16d	250506	BENDING WHEEL FOR CUTTING WHEEL TP6/S	1
16e	340112	SCREW TCEI M3X8 UNBRAKO	3

17	250650	left cutt. forming assembly TP6/s	1
17a	250502	DELRI RING FOR CUTTING WHEEL	1
17b	250503	CUTTING WHEEL BODY TP6/S	1
17d	250505	LEFT TOOTHED DISC FOR CUTTING WHEEL TP6/S	1
17c	250506	BENDING WHEEL FOR CUTTING WHEEL TP6/S	1
17e	340112	SCREW TCEI M3X8 UNBRAKO	3
18	400511	RIGHT ECCENTRIC BUSHING/PREFOMADJ.	1
19	400502	LEFT ECCENTRIC BUSHING/PREFORMADJ.	1
20	400501	KNOB M6X16	2
20a	750505	BLUED WASHER HOLE D. 6	2
21	400104	RIGHT ECCENTRIC SCALE/PREF. REF.	1
21a	600050	SCREW TBEI M4X6	2
22	400105	LEFT ECCENTRIC SCALE/PREF. REF.	1
22a	600050	vite TBEI M 4x6	2
23	400110	SAFETY COVER	1
23a	400109	SAFETY COVER PIN	2

ADJUSTMENT TOOLSET

A	400804	ALLEN KEY mm. 3	1
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