

11.2.1 READING KEY FOR DETAILED DRAWING OF TP6/R P 12.7

Pos.	Item	Description	Q.ty
1	30901OL	machine's body	1
1a	400111	CENTRAL BUSHING F18/22/12 FOR	2
2	400108	CENTERING SCALE	1
2a	400115	screw TS M 3x16	2
2b	950704	brass nut M 3	2
3	300206	GUIDE HOLDING SHAFT	1
3a	750301/U	screw TS M 5x12 UNBRAKO	1
4	300210	RIGHT TAPE GUIDE	1
4a	400210	knob M 5x16	1
5	300211	LEFT TAPE GUIDE P. 12.7 FOR TP6/R	1
5a	400210	knob M 5x16	1
6	400801	PART BIN C TYPE	1
7	300103	TAPE UNLOADER	1
8	300104	TAPE UNLOADER HOLDER TP6/R	1
8a	750107	screw TC M 4x12	2
8b	750255	screw PP M 6x8	1
9	400401	MAIN SHAFT	1
9a	400415	clip RS 15 DIN 6799	1
10	300905	TOOTHED DISC P. 12,7	1
10a	400304	screw PT M 6x8	1
10b	400429	PARALLEL PIN Ø 5X9	1
11	300906	DRIVING WHEEL FOR NEW TP6/R	1
11a	300904	screw PT M 6x16 Unbrako	1
12	400303	GEAR Z39 FOR MAIN SHAFT	1
12a	400304	screw PT M 6x8	1
13	400301	HANDCRANK MT 160	1
13a	400305	screw PP M 6x10 Unbrako	1
14	400504	CUTTING SHAFT	1
15	400710	CUTTING WHEEL	1
16	400503	clip RS 12 DIN 6799	1
17	420028	RING FOR BENDING SHAFT	1
17a	400413	screw PP M 6x5	1
18	400703	RIGHT ECCENTRIC	1
18a	400904	bushing Glycodur TFP D1=16	1

19	400704	LEFT ECCENTRIC	1
19a	400904	bushing Glycodur TFP D1=16	1
20	400501	knob M 6x16 (cod 6576)	2
20a	750505	blued washer hole Ø 6	2
21	300909	RIGHT CUTTING INDEX P= 12,7-15 TP6/R	1
21a	600050	screw TB M 4x6	2
22	300910	LEFT CUTTING INDEX P= 12,7-15 TP6/R	1
22a	600050	screw TB M 4x6	2
23	400109	SAFETY COVER PIN	2
23a	400110	SAFETY COVER	1
24	400114	screw TBEI M 4x8	2
24a	300102	BACK SAFETY COVER TP6/R	1

ADJUSTMENT TOOLSET

A	400804	ALLEN KEY mm. 3	1
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PARTS PITCH 15

5	300212	LEFT TAPE GUIDE P. 15	1
5a	400210	knob M 5x16	1
10	300907	TOOTHED DISC P. 15	1
11	300908	DRIVING WHEEL FOR NEW TP6/R P. 15	1