

11.2.1 READING KEY FOR DETAILED DRAWING TP6 PR-F (cod. 43.OL03)

Pos.	Code	Description	Q.tà
1	430101	RIGHT SIDE PLATE TP6/PR-F EXTRA REINFORCED 43.OL03	1
1a	400111	CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT	1
1b	430067	SAFETY COVER FOR GEAR Z72	1
1c	750107	VITE TCEI M4X12	2
1d	430115	GLYCODUR BUSHING D.14-16 L.8	1
2	430102	LEFT SIDE PLATE TP6/PR-F EXTRA REINFORCED 43.OL03	1
2a	400111	CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT	1
2b	430115	GLYCODUR BUSHING D.14-16 L.8	1
3	430103	BAR FOR MAIN SUPPORT PR-F EXTRA REINFORCED 43.OL03	1
3a	750107	SCREW TCEI M4X12	4
3b	850418	PARALLEL PIN D.3X12	2
4	430004	MAIN SHAFT FOR PLATE TP6/PR-F	2
4a	430060	SCREW TSEI M6X16	2
4b	430006	WASHER FOR MAIN SHAFTS TP6/PR-F	2
5	430005	MAIN SHAFT FOR TNS TP6/PR-F	1
5a	430060	SCREW TSEI M6X16	2
5b	430006	WASHER FOR MAIN SHAFTS TP6/PR-F	2
6	430037	BASE PLATE FOR MACHINE BODY TP6/PR-F	1
6a	430062	SCREW TCEI M6X16	4
<u>7</u>	<u>430039</u>	<u>PART BIN FOR TP6/PR-F (43) AND V-PR (86)</u>	<u>1</u>
7a	500032	KNOB M4X8	1
7b	750108	NUT M4	1
7c	950308	WASHER D.4	1
8	430012	GUIDE HOLDING SHAFT TP6/PR-F	1
8a	750106	SCREW TBEI M5X10 UNBRAKO	1
9	430119	COMPONENT UNLOADER TP6/PR-F 43OL 03	1
9a	500043	CAPSCREW M4X6	1
<u>10</u>	<u>420007</u>	<u>LEFT TAPE GUIDE TP6/PR-F</u>	<u>1</u>
10a	400210	KNOB M5X16	1
<u>11</u>	<u>420006</u>	<u>RIGHT TAPE GUIDE TP6/PR-F</u>	<u>1</u>
11a	400210	KNOB M5X16	1
12	430016	MAIN SHAFT TP6/PR-F	1
<u>13</u>	<u>430117</u>	<u>RIGHT INNER TOOTHED DISC FOR TP6/PR-F EXTRA REINFORCED</u>	<u>1</u>
13a	400304	SCREW PT M6X8	1
13b	400429	PARALLEL PIN D. 5X9	1
13c	430104	RING FOR RIGHT AND LEFT INNER TOOTHED DS EXTRA REINF. PR-F	1
13d	750503	SCREW TBEI M3X6	3
<u>14</u>	<u>430116</u>	<u>LEFT INNER TOOTHED DISC FOR TP6/PR-F EXTRA REINFORCED</u>	<u>1</u>
14a	400304	SCREW PT M6X8	1
14b	400429	PARALLEL PIN D. 5X9	1
14c	430104	RING FOR RIGHT AND LEFT INNER TOOTHED DS EXTRA REINF. PR-F	1
14d	750503	SCREW TBEI M3X6	3
<u>15</u>	<u>430111</u>	<u>RIGHT OUTER TOOTHED DISC FOR TP6/PR-F EXTRA REINFORCED</u>	<u>1</u>
15a	400413	SCREW PP M6X5	1

16	430112	<u>LEFT OUTER TOOTHED DISC FOR TP6/PR-F EXTRA REINFORCED</u>	1
16a	400413	SCREW PP M6X5	1
17	430105	<u>CENTERING RING FOR TP6/PR-F EXTRA REINFORCED</u>	1
17a	330016	SCREW PTS M6X12	1
18	430019	<u>HUB FOR GEAR Z72</u>	1
18a	400304	SCREW PT M6X8	1
18b	850304	SCREW TCEI M5X10	3
18c	420022	WASHER D. 5	3
19	850303	GEAR Z72 M.1 FOR MAIN SHAFT V-PR	1
20	400415	CLIP RS 15 DIN 6799	2
21	430017	FREE GEAR Z50 FOR MAIN SHAFT TP6/PR-F	1
22	430106	CUTTING SHAFT FOR TP6/PR-F EXTRA REINFORCED	1
22a	400503	CLIP RS12 DIN 6799 FOR SHAFT Ø 16	2
23	430107	<u>CUTTING WHEEL FOR EXTRA REINFORCED TP6/PR-F</u>	2
24	430013	STAND FOR SPEED CONTROL DEVICE	1
24a	430061	SCREW TCEI M6 X 90	3
24b	950212	SCREW PP M6X25	2
25	430034	STEP BY STEP SPEED CONTROL DEVICE	1
25a	430062	SCREW TCEI M6X16	4
26	430007	SUPPORT FOR FREE GEARS Z24	1
26a	350205	CS SCREW M5X8	2
26b	930074	SCREW TCEI M5X20	2
27	430008	PIN FOR FREE GEAR HOLDER	2
28	430009	COMPLETE FREE GEAR HK 1010 Z24 TP6/PR-F	1
29	430085	COMPLETE FREE GEAR HF 1012 Z24 TP6/PR-F	1
30	430040	PLATE FOR FREE GEAR SUPPORT	1
31	430036	FRONT COVER FOR SPEED CONTROL DEVICE	1
31a	750105	SCREW TBEI M5X6 UNBRAKO	2
31b	420022	WASHER D. 5	2
32	430066	BACK COVER FOR SPEED CONTROL DEVICE	1
32a	750105	SCREW TBEI M5X6 UNBRAKO	1
32b	750106	SCREW TBEI M5X10 UNBRAKO	1
32c	420022	WASHER D. 5	2
33	430035	UPPER COVER FOR SPEED CONTROL DEVICE	1
34	850601	HANDCRANK V-PR/ PR-F	1
34a	400305	SCREW PP M6X10	1
35	400102	RIGHT ECCENTRIC SCALE/LEAD REF.	1
35a	600050	SCREW TBEI M4X6	2
36	400103	LEFT ECCENTRIC SCALE/LEAD REF.	1
36a	600050	SCREW TBEI M4X6	2
37	400501	KNOB M6X16	2
37a	750505	BLUED WASHER HOLE D. 6	2

38	400703	RIGHT ECCENTRIC BUSHING/ BENDING ADJ.	1
38a	400904	GLYCODUR BUSHING TFP D1=16	1
39	400704	LEFT ECCENTRIC BUSHING/BENDING ADJ.	1
39a	400904	GLYCODUR BUSHING TFP D1=16	1
40	420032	THRUST-BLOCK Ø 16- Ø30	2
41	420028	RING FOR BENDING SHAFT	1
41a	400304	SCREW PT M6X8	1
42	400503	CLIP RS12 DIN 6799 FOR SHAFT Ø 16	1
43	430108	BENDING WHEEL FOR TP6/PR-F EXTRA REINFORCED	2
43a	400304	SCREW PT M6X8	4
44	430024	BENDING SHAFT TP6/PR-F	1
45	430057	BENDING SHAFT TP6/PR-F	1
46	430010	FLANGE FOR CAM SHAFT TP6/PR-F	2
46a	850108	SCREW TSEIM4X10	6
47	850508	RING FOR PREFORMING CAM SHAFT	1
47a	400304	SCREW PT M6X8	1
48	430044	<i>RIGHT PREFORMING CAM BODY TP6/PR-F</i>	1
48a	850505	DELRIN WASHER FOR PREFORMING CAM	2
48b	850504	BEARING INA NK9/12 TN	2
48c	430113	SCREW TCEI M 6 X11,5 FOR PREFORMING CAM	1
48d	400429	PARALLEL PIN D. 5X9	1
49	430043	<i>LEFT PREFORMING CAM BODY TP6/PR-F</i>	1
49a	850505	DELRIN WASHER FOR PREFORMING CAM	2
49b	850504	BEARING INA NK9/12 TN	2
49c	430113	SCREW TCEI M 6 X11,5 FOR PREFORMING CAM	1
49d	400429	PARALLEL PIN D. 5X9	1
50	850506	DELRIN COVER FOR PREFORMING CAM	2
50a	850507	CLIP E26	2
51	430028	PREFORMING CAM SHAFT TP6/PR-F	1
52	430109	MAIN SUPPORT FOR TP6/PR-F EXTRA REINFORCED	1
52a	850304	SCREW TCEI M5X10	4
52b	850417	PARALLEL PIN D.3X16	2
52c	420039	BUSHING FOR BAR-BODY GUIDE TP6/PR-F	1
53	430082	PITCH ADJUSTMENT/REF.PLATE FOR TP6/PR-F EXTRA REINFORCED	1
53a	600050	SCREW TBEIM4X6	2
54	430080	<i>COMPONENT GUIDE FOR TP6/PR-F EXTRA REINFORCED</i>	1
54a	420043	BODY GUIDE TP6/PR-F 43.OL03	1
54b	420042	BODY GUIDE HOLDER TP6/PR-F 43.OL03	1
54c	420041	HOLDING PIN FOR BODY GUIDE TP6/PR-F EXTRA REINFORCED	1
54d	420045	SPRING FOR BODY GUIDE D.5 H=17 TP6/PR-F EXTRA REINFORCED	1
54e	420024	KNOB FP-M4 FOR TP6/PR-F 43.OL03	1
54f	210118	SELFLOCKING NUT M4	1
55	430031	SLEEVE TP6/PR-F	1
55a	750107	SCREW TCEI M4X12	4
55b	850417	PARALLEL PIN D.3X16	2

56	420070	PREFORMING PITCH REFERENCE	1
56a	420073	SCREW TBEI M4X10	2
56b	420081	SCREW PP M4X16	1
56c	210118	SELF LOCKING NUT M4	1
56d	150508	SCREW TCEIM 4X35	1
57	420040	LOCKING PLATE FOR PREFORM. HEIGHT ADJUST. TP6/PR-F	1
57a	750107	SCREW TCEI M4X12	1
58	430032	GUIDE FOR RT/LT PREFORM. DIE TP6/PR-F-43	1
59	430045	LOCKING LEVER	1
<u>60</u>	<u>430011</u>	<u>SAFETY COVER FOR PR-F</u>	<u>1</u>

ADJUSTMENT TOOLSET

A	200906	CALIPER TP6/PITCH REF. LEAD 1/1,4mm	1
B	400804	ALLEN KEY mm. 3	1
C	750451	ALLEN KEY mm. 5	1
D	430110	SCALE FOR PITCH ADJUSTMENT TP6/PR-F EXTRA REINFORCED	1
E	430052	LEAD LENGHT GAUGE FOR PR-F	1
F	400805	THICKNESS GAUGE/BENDING WHEEL ADJUSTMENT	1