

11.2.1 READING KEY FOR DETAILED DRAWING TP IC-F cod. 77OL01

Pos.	Item	Description	Q.ty
1	770001OL	MACHINE BODY	1
1a	770002	BUSHING	2
1b	770005	BUSHING	2
1c	770004	BUSHING	2
2	770035	SHAFT FOR BEVEL GEAR PAIRS	1
3	770037	LEFT LOWER BEVEL GEAR	1
3a	400412	PARALLEL PIN D.5X6	1
4	770036	RIGHT LOWER BEVEL GEAR	1
4a	400304	SCREW PT M 6x8	1
5	420028	RING FOR BENDING SHAFT	1
5a	400304	SCREW PT M 6x8	1
6	770011	GEAR	1
6a	400413	SCREW PP M 6x5	1
7	770018	RIGHT PREFORMING ASSEMBLY	1
7a	850418	PARALLEL PIN D.3X12	6
7b	500063	ENSAT BUSHING M4/M6,5 L.8	2
8	770075	BUSHING	1
9	850102	BUSHING F14/20/14 FOR CAM	1
10	770027	HOLDING SHAFT FOR PREFORMING ROLLS	1
11	770029	UPPER BEVEL GEAR PAIR	1
11a	400413	SCREW PP M 6x10	1
12	770076	PREFORMING ROLL	1
12a	850108	SCREW TSEI M 4x10	1
13	770025	RIGHT COMPONENT GUIDE	1
13a	150210	REDUCED CAPSCREW M4X10	1
14	770019	LEFT PREFORMING ASSEMBLY	1
14a	850418	PARALLEL PIN D.3X12	2
15	770024	BUSHING FOR LEFT PREFORMING ASSEMBLY	4
16	770023	KEYWAY FOR LEFT PREFORMING ASSEMBLY MOVEMENT	1
16a	400117	SCREW TCEI M 4x10	1
17	770075	BUSHING	1
18	850102	BUSHING F14/20/14 FOR CAM SHAFT FOR TP6/V-PR	1
19	770027	HOLDING SHAFT FOR PREFORMING ROLLS	1
20	770029	UPPER BEVEL GEAR PAIR	1
20a	400413	SCREW PP M 6x5	1
21	770076	PREFORMING ROLL	1
21a	850108	SCREW TSEI M 4x10	1

22	770026	LEFT COMPONENT GUIDE	1
22a	150210	REDUCED CAPSCREW M4X10	1
23	770013	SHAFT FOR RT-LT BODY GUIDES	1
24	770014	WASHER FOR GUIDE SHAFT TRANSMISSION SIDE	1
24a	850108	SCREW TSEI M 4x10 Unbrako	1
25	770015	WASHER FOR GUIDE SHAFT LEFT SIDE	1
25a	850108	SCREW TSEI M 4x10 Unbrako	1
26	770013	SHAFT FOR RT-LT BODY GUIDES	1
27	770015	WASHER FOR GUIDE SHAFT LEFT SIDE	2
27a	850108	SCREW TSEI M 4x10 Unbrako	2
28	770017	FORK FOR ADJUSTMENT PIN	2
28a	VITC0420	SCREW TCEI M 4x20	2
29	770016	PIN FOR PITCH ADJUSTMENT	2
30	770003	BUSHING	1
30a	850108	SCREW TSEI M 4x8	3
31	400205	SMALL KNOB M8 FOR REELHOLDER	1
31a	-	SCREW PP M 4x20	1
32	770020	UPPER TUBE GUIDE P. 7,62	1
32a	770033	SPRING FOR LEFT STICK GUIDE	2
32b	770032	SPRING FOR RIGHT STICK GUIDE	2
32c	770034	UPPER STICK HOLDER	4
32d	VITB0410	SCREW TBEI M 4x10	4
32e	930071	SCREW TCEI M 4x30	1
32	770058	UPPER TUBE GUIDE P. 15,24	1
32a	770033	SPRING FOR LEFT STICK GUIDE	2
32b	770032	SPRING FOR RIGHT STICK GUIDE	2
32c	770034	UPPER STICK HOLDER	4
32d	VITB0410	SCREW TBEI M 4x10	4
32e	930071	SCREW TCEI M 4x30	1
33	770061	LOWER TUBE GUIDE P. 7,62	1
32a	770033	SPRING FOR LEFT STICK GUIDE	2
32b	770032	SPRING FOR RIGHT STICK GUIDE	2
32c	770034	UPPER STICK HOLDER	4
32d	VITB0410	SCREW TBEI M 4x10	4
32e	930071	SCREW TCEI M 4x30	1
32	770063	LOWER TUBE GUIDE P. 15,24	1
32a	770033	SPRING FOR LEFT STICK GUIDE	2
32b	770032	SPRING FOR RIGHT STICK GUIDE	2
32c	770034	UPPER STICK HOLDER	4
32d	VITB0410	SCREW TBEI M 4x10	4
32e	930071	SCREW TCEI M 4x30	1
34	770031	SPRING HOLDER	2
34a	950209	SCREW TCEI M 6x20	2
35	770050	SPRING FOR ROLLER DRIVE CENTERING COVER	2
35a	-	WASHER Ø 12	2
36	770056	LEFT PLATE FOR ROLLER DRIVE SHAFT	1
37	770040	PLATE FOR ROLLER DRIVE SHAFT	1

38	770047	MOTION DRIVING WHEEL	1
38a	770048	SCREW PP M 4x10	1
38b	770049	HOLDING BUSHING FOR MOTION WHEEL	2
39	770046	FREE DRIVING WHEEL	1
40	770042	PIN FOR DRIVING WHEEL	1
40a	770071	CLIP RS5 DIN 6799	2
41	770045	DRIVING BELT	1
42	770038	SHAFT FOR COMPONENT DRIVING	1
43	770011	GEAR	1
43a	400413	SCREW PP M 6x5	1
44	770044	SMALL PLATE -STOP- BELTTENSION	2
44a	770041	PLATE SPACER FOR ROLLER	1
44b	750105	SCREW TBEI M 5x6	2
44c	400117	SCREW TCEI M 4x10	2
44d	750108	NUT M 4	2
45	770043	BELT TENSION ADJUST. WHEEL	1
46	770039	SHAFT FOR BELT TENSION ADJUST.	1
46a	770069	ELASTIC RING RS9 DIN 6799	2
47	770011	GEAR	1
47a		SCREW PP M 6x10	1
48	770007	PIN FOR MINOR TRANSMISSION	1
48a	770069	ELASTIC RING RS9 DIN 6799	2
49	770011	GEAR	1
49a	400413	SCREW PP M 6x5	1
50	770006	PIN FOR HANDCRANK	1
50a	770069	ELASTIC RING RS9 DIN 6799	1
51	770008	BOX FOR MINOR TRANSMISSION PIN	1
51a	770009	SCREW TCEI M 6x40	2
51b	770010	BUSHING Glycodur Ø10 - Ø12 - H12	2
52	770051	COVER TP6/IC-F	1
52a		SCREW TBEI M 5x8	2
53	850601	HANDCRANK V-PR/ PR-F	1
53a	400305	SCREW PP M 6x10 Unbrako	
1			
54	400109	SAFETY COVER PIN	2
54a	400110	SAFETY COVER	1
ADJUSTMENT TOOLSET			
A	770053	THICKNESS GAUGE - PITCH REFERENCE	1
B	400804	ALLEN KEY mm. 3	1
PARTI SUPPLEMENTARI			
32	770057	UPPER STICK GUIDE P. 10,16	1
32	770059	UPPER STICK GUIDE P. 19,05	1
32	770060	UPPER STICK GUIDE P. 22,86	1
33	770062	LOWER STICK GUIDE P. 10,16	1
33	770064	LOWER STICK GUIDE P. 19,05	1
33	770065	LOWER STICK GUIDE P. 22,86	1
55	770066	SMALL COMPONENTS GUIDE	1