

11.2.1 READING KEY FOR DETAILED DRAWING OF MACHINE CODE 30.OL21 TP6/R/21

MANUAL CUTTING MACHINE FOR TAPED RADIAL COMPONENTS P=12,7

POS.	ITEM	DESCRIPTION	Q.TY
1	300901OL	MACHINE'S BODY	1
1A	400111	CENTRAL BUSHING F18/22/12 FOR	2
2	400108	CENTERING SCALE	1
2A	400115	SCREWS M 3X16	2
2B	950704	BRASS NUT M 3	2
3	300206	GUIDE HOLDING SHAFT	1
3A	750301	SCREWS M 5X12 UNBRAKO	1
4	300210	RIGHT TAPE GUIDE	1
4A	400210	KNOB M 5X16	1
5	300211	LEFT TAPE GUIDE P. 12.7 FOR TP6/R	1
5A	400210	KNOB M 5X16	1
6	400801	PART BIN C TYPE	1
7	300103	TAPE UNLOADER	1
8	300104	TAPE UNLOADER HOLDER TP6/R	1
8A	750107	SCREW TC M 4X12	2
8B	750255	SCREW PP M 6X8	1
9	400401	MAIN SHAFT	1
9A	400415	CLIPS 15 DIN 6799	1
10	300905	TOOTHED DISC P. 12,7	1
10A	400304	SCREW PT M 6X8	1
10B	770055	PARALLEL PIN D. 5X8	1
11	300906	DRIVING WHEEL FOR NEW TP6/R	1
11A	400304	SCREW PT M 6X8	1
12	400303	GEAR Z39 FOR MAIN SHAFT	1
12A	400304	SCREW PT M 6X8	1
13	400301	HANDCRANK MT 160	1
13A	400305	SCREW PP M 6X10 UNBRAKO	1
14	400504	CUTTING SHAFT	1
15	400710	CUTTING WHEEL	1
16	400503	CLIPS 12 DIN 6799	1
17	420028	RING FOR BENDING SHAFT	1
17A	400413	SCREW PP M 6X5	1
18	400703	RIGHT ECCENTRIC	1
18A	400904	BUSHING GLYCODUR TFP D1=16	1
19	400704	LEFT ECCENTRIC	1
19A	400904	BUSHING GLYCODUR TFP D1=16	1
20	400501	KNOB M 6X16 (COD 6576)	2
20A	750505	BLUED WASHER HOLE Ø6	2
21	300909	RIGHT CUTTING INDEX P= 12,7-15 TP6/R	1
21A	600050	SCREW TB M 4X6	2
22	300910	LEFT CUTTING INDEX P= 12,7-15 TP6/R	1
22A	600050	SCREW TB M 4X6	2
23	400150	COMPLETE SAFETY COVER	1
23A	400110	SAFETY COVER	1
23B	400109	SAFETY COVER PIN	2
24	300102	BACK SAFETY COVER TP6/R	1
24A	400114	SCREW TBEIM 4X8	2

ADJUSTMENT TOOLSET

A	400804	ALLEN KEY mm. 3	1
MACHINE CODE 30.OL22 TP6/R/22 MAN.CUTTING MAC. FOR TAPED RAD.COMPS. P.=15mm			
5	300212	LEFT TAPE GUIDE P. 15	1
5a	400210	knob M 5x16	1
10	300907	TOOTHED DISC P. 15	1
11	300908	DRIVING WHEEL FOR NEW TP6/R P. 15	1