

### 11.2.1 READING KEY FOR DETAILED DRAWING OF SEP1

| Pos. | Code    | Description   | Q.ty |
|------|---------|---|------|
| 3    | 400114  | BH SCREW M4X8   | 15   |
| 4    | 1000026 | STOP ELASTIC RING 32x1,2 DIN472                         | 1    |
| 5    | 1000027 | BALL BEARING DEEP GROOVE 2Z SKF 15x32x9 DIN 625 T1 6002 | 3    |
| 6    | 1000031 | THICKNESS RING D13-19 SP.1,5 DIN988                     | 1    |
| 7    | 1000035 | HEXAGONAL NUT M12 H=7 DIN 439                           | 1    |
| 14   | 600026  | BLUED NUT M5  | 1    |
| 15   | 750302  | BH SCREW M5X12  | 8    |
| 16   | 600031  | CS SCREW M4X16  | 1    |
| 17   | 1000034 | CYLINDER PIN . D. 5X30                                  | 1    |
| 18   | 1000001 | MACHINE BODY SEP1                                       | 1    |
| 19   | 1000002 | BASE PLATE SEP1   | 1    |
| 20   | 8930501 | UPPER CIRCULAR BLADE FOR PCB SEPARATOR                  | 1    |
| 21   | 8930513 | LOWER CIRCULAR BLADE FOR PCB SEPARATOR                  | 1    |
| 22   | 1000005 | SHAFT FOR LOWER CUTTING BLADE SEP1                      | 1    |
| 24   | 1000006 | FIXING PLATE FOR LOWER CUTTING BLADE                    | 1    |
| 25   | 1000007 | SHAFT FOR UPPER CUTTING BLADE SEP1                      | 1    |
| 26   | 1000008 | FIXING KNOB FOR UPPER CUTTING BLADE SEP1                | 1    |
| 27   | 1000012 | BELT SAFETY COVER SEP 1                                 | 1    |
| 28   | 1000014 | WASHER FOR UPPER CUTTING BLADE                          | 1    |
| 32   | 1000018 | LOWER FRONT PCB GUIDE FOR SEP1-1M                       | 1    |
| 33   | 1000019 | BACK LOWER BLADE PROTECTION SEP1-1M                     | 1    |
| 34   | 1000020 | BACK UPPER BLADE PROTECTION SEP1-1M                     | 1    |
| 35   | 1000021 | FRONT UPPER PCB GUIDE SEP1-1M                           | 1    |
| 37   | 1000023 | ADJUSTING KNOB FOR UPPER CUTTING BLADE                  | 1    |
| 38   | 1000024 | ADJUSTMENT REFERENCE TABLE UPPER CUTTING                | 1    |
| 40   | 740152  | SELF THREADING BUSHING M6 M10X1,25X8                    | 1    |
| 48   | 1000011 | FOOT AGAINST VIBRATIONS M6 Ø18                          | 5    |
| 49   | 850110  | CAPSCREW M8X25  | 3    |

| <b>Pos.</b> | <b>Code</b> | <b>Description</b>                               | <b>Q.ty</b> |
|-------------|-------------|--|-------------|
| 55          | 500040      | CP SET SCREW M4X10                               | 1           |
| 57          | 740161      | SCREW TSEI M6X16                                 | 1           |
| 58          | 500024      | PARALLEL PIN M3X10                               | 1           |
| 59          | 1000029     | THICKNESS RING PS SP.0,1x15x21                   | 1           |
| 59a         | 1000030     | THICKNESS RING PS SP. 1x15x21                    | 1           |
| 63          | 230204      | FLAT WASHER                                      | 4           |
| 60          | 1000033     | KNURLED KNOB DIN 467-M3                          | 1           |
| 61          |             | SCREW DIN 913 - M3 X 20 SCREWA DIN 913 - M3 X 20 | 1           |
| 66          | 400429      | PARALLEL PIN D. 5X9                              | 4           |
| 67          | 200102      | MACHINE NUMBER PLATE                             | 1           |
| 68          | 1000101     | CARTER   | 1           |

#### **ADJUSTMENT TOOLSET**

|   |        |                    |   |
|---|--------|--------------------|---|
| A | 400804 | ALLEN KEY mm. 3    | 1 |
| B | 500062 | KEY FOR FEEDERS E4 | 1 |
| C | 350308 | SPANNER E 2,5      | 1 |

#### **100.0000TI SEP1TI MANUAL P.C.BOARD SEPARATOR 2 TITANIUM CIRCULAR BLADES**

|    |           |   |   |
|----|-----------|---|---|
| 20 | 8930501TI | UPPER CIRCULAR BLADE TITANIUM FOR PCB SEPARATOR | 1 |
| 21 | 8930513TI | LOWER CIRCULAR BLADE TITANIUM FOR PCB SEPARATOR | 1 |