

## 11.2.1 READING KEY FOR DETAILED DRAWING TP6 (20.OL01)

Pos.	Item	Description	Q.ty
1	200101 <b>OL</b>	machine's body	1
1a	400111	central bushing F 18/22/12	2
2	400108	centering scale	1
2a	400115	screw TS M 3x16	2
2b	950704	brass nut M 3	2
3	400207	guide holding shaft	1
3a	750301/U	screw TS M 5x12	1
4	200201	right tape guide	1
4a	400210	knob M 5x16	1
5	200202	left tape guide	1
5a	400210	knob M 5x16	1
6	400801	blue part bin type C	1
7	400113	component unloader	1
8	400112	component unloader holder	1
8a	400117	screw TC M 4x10	2
9	400102	right eccentric scale/ref.	1
9a	600050	screw TB M 4x6	2
10	400103	left eccentric scale/ref.	1
10a	600050	screw TB M 4x6	2
11	400401	main shaft	1
11a	400415	radial clip RS 15 DIN 6799	1
12	400407	right inner toothed disc	1
12a	400304	screw PT M 6x8	1
12b	400429	needle Ø 5x9	1
13	400406	left inner toothed disc	1
13a	400304	screw PT M 6x8	1
13b	400429	needle Ø 5x9	1
14	200402	right outer toothed disc	1
14a	400413/U	screw PP M 6x5 Unbrako	1
15	200401	left outer toothed disc	1
15a	400413/U	screw PP M 6x5 Unbrako	1
16	400303	gear Z 39	1
16a	400304	screw PT M 6x8	1
17	400301	handle MT 160	1
17a	400305/U	screw PP M 6x10 Unbrako	1

18	200501	cutting shaft	1
18a	400503	radial clip RS 12 DIN 6799	2
19	400710	cutting wheel	2
20	400712	bending shaft	1
20a	400503	radial clip RS 12 DIN 6799	1
21	400702	bending wheel	2
21a	400304	screw PT M 6x8	2
22	420032	thrust-block	2
23	400302	gear Z 30	1
23a	400304	screw PT M 6x8	1
24	400703	right eccentric	1
24a	400904	bushing Glycodur TFP Ø16 -Ø18 H 15	1
25	400704	left eccentric	1
25a	400904	bushing Glycodur TFP Ø16 -Ø18 H 15	1
26	400501	knob M 6x16 (cod 6576)	2
26a	750505	blued chamfered washer	2
27	400109	fixin pin	2
27a	400110	safety cover	1

#### ADJUSTMENT TOOLSET

A	400805	thickness gauge for bending wheel adjustment	1
B	200901	caliper for pitch adjustment from Ø 0.5 to Ø 1	1
C	400802	lead length gauge	1
D	400804	Allen key	1

#### 20.OL04 Ø 0.6 - 1.4 EXTRA RINFORCED BENDING

12	400420	right extra reinforced inner toothed disc	1
13	400419	left extra reinforced inner toothed disc	1
21	400711	extra reinforced bending wheel	2
B	200906	caliper for pitch adjustment from Ø 1 to Ø 1.4	1

#### 20.OL06 Ø 0.4 - 0.8 REDUCED BENDING VARIABLE PITCH

12	400418	right reduced inner toothed disc	1
13	400417	left reduced inner toothed disc	1
21	400706	reduced bending wheel	2

#### 20.OL07 - 20.OL09 - 20.OL10 Ø 0.4 - 0.6 REDUCED BENDING FIX PITCH

12	400431	right extra reduced inner toothed disc	1
13	400430	left extra reduced inner toothed disc	1
21	400713	single bending wheel fix pitch P 5,08 ( <b>20.OL07</b> )	1
21	400708	single bending wheel fix pitch P 7,62 ( <b>20.OL09</b> )	1
21	400714	single bending wheel fix pitch P 10,16 ( <b>20.OL10</b> )	1