

11.2.1 READING KEY FOR DETAILED DRAWING TP6/V (cod. 80.OL01)

Pos.	Item	Description	Q.ty
1	800101 OL	MACHINE BODY TP6/V	1
1a	400111	CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT	2
1b	400211	ENSAT BUSHING M5/M8X10	4
2	400108	CENTERING SCALE	1
2a	400115	CS SCREW M3X16	2
2b	950704	NUT M3	2
3	400207	GUIDE HOLDING SHAFT	1
3a	750301	CS SCREW M5X12	1
4	200201	RIGHT TAPE GUIDE TP6	1
4a	400210	KNOB M5X16	1
5	800201	LEFT TAPE GUIDE TP6/V	1
5a	400210	KNOB M5X16	1
6	400801	PART BIN	1
7	800104	COMPONENT UNLOADER P. 2.5-3.8	1
7a	400117	SCREW TCEI M4X10	2
8	800103	COMPONENT UNLOADER HOLDER P. 2.5-3.8	1
8a	750107	SCREW TCEI M4X12	2
9	400401	MAIN SHAFT	1
9a	400415	CLIP RS 15 DIN 6799	1
10	800406	REDUCED RIGHT INNER TOOTHED DISC H=1.8	1
10a	400304	SCREW PT M6X8	1
10b	400429	PARALLEL PIN D. 5X9	1
11	800402	LEFT INNER TOOTHED DISC /V D. 0.5-0.8	1
11a	400304	SCREW PT M6X8	1
11b	400429	PARALLEL PIN D. 5X9	1
12	200402	RIGHT OUTER TOOTHED DISC TP6	1
12a	400413	SCREW PP M6X5	1
13	200401	LEFT OUTER TOOTHED DISC TP6	1
13a	400413	SCREW PP M6X5	1
14	400303	GEAR Z39 FOR MAIN SHAFT	1
14a	400304	SCREW PT M6X8	1
15	400301	HANDCRANK	1
15a	400305	SCREW PP M6X10	1
16	200501	CUTTING SHAFT TP6	1
16a	400503	CLIP RS12 DIN 6799	2
17	400710	REDUCED CUTTING WHEEL SP. 1,5	2

18	800611	BH SCREW M6X30	1
18a	800609	KNURLED WHEEL	1
19	800601	CAM HOLDER /V	1
19a	500055	CAPSCREW M5X15	4
20	800603	BENDING CAM P. 2.5 H 1.8	1
20a	800606	PARALLEL PIN D. 4X20	1
21	400150	SAFETY COVER	1

ADJUSTMENT TOOLSET

A	800705	THICKNESS GAUGE D. 0.5-0.8	1
B	400804	ALLEN KEY mm. 3	1

ANOTHER VERSIONS

80.OL03 Ø 0.5 - 0.8

20	800604	BENDING CAM P. 3.8	1
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80.OL04 Ø 0.5 - 0.8

20	800605	BENDING CAM P. 5.08	1
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80.OL05 Ø 0.5 - 0.8

20	800610	BENDING CAM P. 7.5	1
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80.OL21 Ø 0.8 - 1.3

10	800405	RIGHT INNER TOOTHED DISC /V	1
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11	800404	LEFT INNER TOOTHED DISC /V D. 0.8-1.3	1
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17	800407	LEFT CUTTING WHEEL FOR TP6/V	1
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20	800612	BENDING CAM PITCH 3,8 H=2,2	1
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ADJUSTMENT TOOLSET

A	800706	THICKNESS GAUGE D. 0.8-1.3	1
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80.OL22 Ø 0.8 - 1.3

10	800405	RIGHT INNER TOOTHED DISC /V D. 0.8-1.3	1
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11	800404	LEFT INNER TOOTHED DISC /V D. 0.8-1.3	1
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17	800407	LEFT CUTTING WHEEL FOR TP6/V	1
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20	800613	BENDING CAM P. 5,08 H=2,2 LEADS Ø 0,8/1,3	1
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ADJUSTMENT TOOLSET

A	800706	THICKNESS GAUGE D. 0.8-1.3	1
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80.OL23 Ø 0.8 - 1.3

10	800405	RIGHT INNER TOOTHED DISC / V D. 0.8-1.3	1
11	800404	LEFT INNER TOOTHED DISC / V D. 0.8-1.3	1
17	800407	LEFT CUTTING WHEEL FOR TP6/V	1
20	800614	BENDING CAM P. 7,62 H=2,5 LEADS Ø 0,8/1,3	1

ADJUSTMENT TOOLSET

A	800706	THICKNESS GAUGE D. 0.8-1.3	1
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