

7.2.1 READING KEY FOR DETAILED DRAWING TP6 V EC (81.OL01)

Pos.	Item	Description	Q.ty
1	810101	right machine's body	1
1a	400111	central bushing F 18/22/12	1
2	810102	right machine's body	1
2a	400111	central bushing F 18/22/12	1
3	230103	shaft	1
3a	750302	screw TBEI M 5x20	2
3b		washer	2
4	230106	shaft	1
4a	750302	screw TBEI M 5x20	4
4b		washer	4
5	230104	shaft	1
5a	750302	screw TBEI M 5x20	2
5b		washer	2
6	810103	plate	1
6a	750107	screw TCEI M4x12	4
7	400207	guide holding shaft	1
7a	400214	screw TS M 5x16	1
8	200201	right tape guide	1
8a	400210	knob M 5x16	1
9	200202	left tape guide	1
9a	400210	knob M 5x16	1
10	400112	component unloader holder	1
10a	400117	screw TC M 4x10	2
11	400113	component unloader	1
12	400401	main shaft	1
12a	400415	radial clip RS 15 DIN 6799	1
13	800406	right inner toothed disc	1
13a	400304	screw PT M 6x8	1
13b	400429	needle Ø 5x9	1
14	800402	left inner toothed disc	1
14a	400304	screw PT M 6x8	1
14b	400429	needle Ø 5x9	1
15	200402	right outer toothed disc	1
15a	400413	screw PP M 6x5 Unbrako	1
16	200401	left outer toothed disc	1
16a	400413	screw PP M 6x5 Unbrako	1

17	400303	gear Z 39	1
17a	400304	screw PT M 6x8	1
19	200501	cutting shaft	1
19a	40053	radial clip RS 12 DIN 6799	2
20	400710	cutting wheel	2
21	800609	bending camme register	1
21a	--	screw TBEI M 6x30	1
22	800601	bending camme support	1
22a	--	screw TCEI M 5x12	4
23	800603	bending camme	1
23a	--	needle Ø 4x20	1

ADJUSTMENT TOOLSET

A	800805	thickness gauge	1
D	400804	Allen key	1

ANOTHER PARTS

80.OL03 Ø 0.5 - 0.8

23	800604	bending camme P 3.6	1
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80.OL04 Ø 0.5 - 0.8

10	800106	component unloader holder P 5.08 - 7.5	1
11	800105	component unloader P 5.08 - 7.5	1
23	800605	bending camme P 5.08	1

80.OL05 Ø 0.5 - 0.8

10	800106	component unloader holder P 5.08 - 7.5	1
11	800105	component unloader P 5.08 - 7.5	1
23	800610	bending camme P 7.5	1

80.OL21 Ø 0.8 - 1.3

13	800405	right inner toothed disc dx Ø 0.8 - 1.3	1
14	800404	left inner toothed disc Ø 0.8 - 1.3	1
23		bending camme P 3.8	1

ADJUSTMENT TOOLSET

A	800706	thickness gauge P. 2.54 Ø 0.8 - 1.3	1
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80.OL22 Ø 0.8 - 1.3

10	800106	component unloader holder P 5.08 - 7.5	1
11	800105	component unloader P 5.08 - 7.5	1
13	800405	right inner toothed disc dx Ø 0.8 - 1.3	1
14	800404	left inner toothed disc Ø 0.8 - 1.3	1
23		bending camme P 5.08	1

80.OL23 Ø 0.8 - 1.3

10	800106	component unloader holder P 5.08 - 7.5	1
11	800105	component unloader P 5.08 - 7.5	1
13	800405	right inner toothed disc dx Ø 0.8 - 1.3	1
14	800404	left inner toothed disc Ø 0.8 - 1.3	1
23		bending camme P 7.62	1