

7.2.1 READING KEY FOR DETAILED DRAWING TP6 R EC P 12.7(31.OL11)

| Pos. | Item | Description | Q.ty |
|------|----------|--|------|
| 1 | 310101 | RIGHT SIDE PLATE | 1 |
| 1a | 400111 | CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT | 1 |
| 2 | 310102 | LEFT SIDE PLATE | 1 |
| 2a | 400111 | BOCCOLA CENTRALE F18/22/12 | 1 |
| 3 | 230103 | MAIN HOLDING SHAFT | 1 |
| 3a | 550012 | BH SCREW M5X15 | 2 |
| 3b | 750505 | BLUED WASHER HOLE Ø 6 | 2 |
| 4 | 230106 | MAIN SHAFT LOCK IN MACHINE'S BODY | 2 |
| 4a | 550012 | BH SCREW M5X15 | 4 |
| 4b | 750505 | BLUED WASHER HOLE Ø 6 | 4 |
| 5 | 230104 | SHAFT FOR COMPONENT UNLOADER | 1 |
| 5a | 550012 | BH SCREW M5X15 | 2 |
| 5b | 750505 | BLUED WASHER HOLE Ø 6 | 2 |
| 6 | 300206 | GUIDE HOLDING SHAFT FOR TP6/R | 1 |
| 6a | 750301/U | SCREW TSEI M5X12 | 1 |
| 7 | 300210 | RIGHT TAPE GUIDE FOR TP6/R | 1 |
| 8 | 400210 | KNOB M5X16 | 1 |
| 9 | 300211 | LEFT TAPE GUIDE P. 12.7 FOR TP6/R | 1 |
| 10 | 400210 | KNOB M5X16 | 1 |
| 11 | 300104 | TAPE UNLOADER HOLDER TP6/R | 1 |
| 11a | 750107 | SCREW TCEI M4X12 | 2 |
| 11b | 750255 | CP SET SCREW M6X8 | 1 |
| 12 | 300103 | TAPE UNLOADER | 1 |
| 13 | 400401 | MAIN SHAFT | 1 |
| 14 | 300905 | TOOTHED DISC P. 12,7 for model 30.OL11 | 1 |
| 14a | 400304 | SCREW PT M6X8 | 1 |
| 14b | 400429 | PARALLEL PIN Ø 5X9 | 1 |
| 15 | 300906 | DRIVING WHEEL P=12,7 for model 30.OL11 | 1 |
| 15a | 300904 | SCREW PT M6X16 FOR DRIVING WHEEL | 1 |
| 16 | 310103 | FIXING RING DIN 705 | 1 |
| 16a | 400304 | SCREW PT M6X8 | 1 |
| 17 | 400415 | CLIP RS 15 DIN 6799 | 1 |
| 18 | 400301 | HANDCRANK | 1 |
| 18a | 400305 | SCREW PP M6X10 | 1 |
| 19 | 400504 | CUTTING SHAFT | 1 |
| 20 | 400710 | COLTELLO DI TAGLIO | 1 |

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|-----|--------|--------------------------------------|---|
| 21 | 420028 | RING FOR BENDING SHAFT | 1 |
| 21a | 400413 | SCREW PP M6X5 | 1 |
| 22 | 400503 | CLIP RS12 DIN 6799 | 1 |
| 23 | 400703 | RIGHT ECCENTRIC BUSHING/BENDING ADJ. | 1 |
| 23a | 400904 | GLYCODUR BUSHING TFP D1=16 | 1 |
| 24 | 400501 | KNOB M6X16 | 1 |
| 24a | 750505 | BLUED WASHER HOLE Ø 6 | 1 |
| 25 | 300909 | RIGHT CUTTING INDEX P= 12,7-15 TP6/R | 1 |
| 25a | 600050 | SCREW TBEI M4X6 | 2 |
| 26 | 400704 | LEFT ECCENTRIC BUSHING/ BENDING ADJ. | 1 |
| 26a | 400904 | GLYCODUR BUSHING TFP D1=16 | 1 |
| 27 | 400501 | KNOB M6X16 | 1 |
| 27a | 750505 | BLUED WASHER HOLE Ø 6 | 1 |
| 28 | 300910 | LEFT CUTTING INDEX P= 12,7-15 TP6/R | 1 |
| 28a | 600050 | SCREW TBEI M4X6 | 2 |
| 29 | 230105 | PART BIN FOR TP6/EC | 1 |
| 30 | 310104 | BACK SAFETY COVER FOR TP6/R-EC | 1 |
| 30a | 400114 | BH SCREW M4X8 | 2 |

ADJUSTMENTS TOOLSET

| | | | |
|---|--------|-----------------|---|
| A | 400804 | ALLEN KEY mm. 3 | 1 |
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ANOTHER VERSIONS

31.OL12 TP6/R/12/EC MAN.CUTTING MACH.TAPED RADIAL COMP. P.15

| | | | |
|----|--------|--------------------------------------|---|
| 9 | 300212 | LEFT TAPE GUIDE P. 15 FOR TP6/R | 1 |
| 10 | 400210 | KNOB M5X16 | 1 |
| 14 | 300907 | TOOTHED DISC P. 15 for mod. 30.OL12 | 1 |
| 15 | 300908 | DRIVING WHEEL P. 15 for mod. 30.OL12 | 1 |