

## 11.2.1 READING KEY FOR DETAILED DRAWING TP6 PR-F (cod. 43.OL01)

Pos.	Art.	Description	Q.ty
1	430001	RIGHT PLATE TP6/PR-F	1
1a	400111	CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT	1
1b	430067	SAFETY COVER FOR GEAR Z72	1
1c	750107	SCREW TCEI M4X12	2
2	430002	LEFT PLATE TP6/PR-F	1
2a	400111	CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT	1
3	430003	BAR FOR MAIN SUPPORT TP6/PR-F	1
3a	750107	SCREW TCEI M4X12	4
3b	850418	PARALLEL PIN D.3X12	2
4	430004	MAIN SHAFT FOR PLATE TP6/PR-F	2
4a	430060	SCREW TSEI M6X16	2
4b	430006	WASHER	2
5	430005	MAIN SHAFT FOR TNS TP6/PR-F	1
5a	430060	SCREW TSEI M6X16	2
5b	430006	WASHER	2
6	430037	BASE PLATE FOR MACHINE BODY	1
6a	430062	SCREW TCEI M6X16	4
7	430039	PARTS BIN	1
7a	500032	KNOB M4X8	1
7b	750108	NUT M4	1
7c	950308	WASHER D.4	1
8	430012	GUIDE HOLDING SHAFT	1
8a	750106	SCREW TBEI M5X10 UNBRAKO	1
9	420004	COMPONENT UNLOADER TP6/PR-F	1
9a	500043	CAPSCREW M4X6	1
10	420007	LEFT TAPE GUIDE TP6/PR-F	1
10a	400210	KNOB M5X16	1
11	420006	RIGHT TAPE GUIDE TP6/PR-F	1
11a	400210	KNOB M5X16	1
12	430016	MAIN SHAFT TP6/PR-F	1
13	220353	CONIC WHEEL ON MAIN SHAFT	2
13a	340112	SCREW TCEI M3X8 UNBRAKO	6
14	430020	RIGHT INNER TOOTHED DISC	1
14a	400304	SCREW PT M6X8	1
14b	400429	PARALLEL PIN D. 5X9	1
14c	420017	RING FOR INNER DISC	1
14d	750503	SCREW TBEI M3X6	3
15	430021	LEFT INNER TOOTHED DISC	1
15a	400304	SCREW PT M6X8	1
15b	400429	PARALLEL PIN D. 5X9	1
15c	420017	RING FOR INNER DISC	1
15d	750503	SCREW TBEI M3X6	3

16	420020	RIGHT OUTER TOOTHED DISC TP6/PR-F	1
16a	400413	SCREW PP M6X5	1
17	420021	LEFT OUTER TOOTHED DISC TP6/PR-F	1
17a	400413	SCREW PP M6X5	1
18	420076	CENTER RING FOR MAIN ASSEMBLY	1
18a	330016	SCREW PTS M6X12	1
19	430019	HUB FOR GEAR Z72	1
19a	400304	SCREW PT M6X8	1
19b	850304	screw TCEI M 5x10	3
19c	420022	WASHER D. 5	3
20	850303	GEAR Z72 M.1 FOR MAIN SHAFT V-PR	1
21	400415	CLIP RS 15 DIN 6799	2
22	430017	FREE GEAR Z50 FOR MAIN SHAFT	1
23	430022	CUTTING SHAFT	1
23a	400503	CLIP RS12 DIN 6799	2
24	430023	CUTTING WHEEL TP6/PR-F	2
25	430013	STAND FOR SPEED CONTROL DEVICE	1
25a	430061	SCREW TCEI M6 X 90	3
25b	950212	SCREW PP M6X25	2
26	430034	STEP BY STEP SPEED CONTROL DEVICE	1
26a	430062	SCREW TCEI M6X16	4
27	430007	SUPPORT FOR FREE GEARS Z24	1
27b	350205	SCREW TSEI M5X8	2
27c	930074	SCREW TCEI M5X20	2
28	430008	PIN FOR FREE GEAR HOLDER	2
29	430009	COMPLETE FREE GEAR HK 1010 Z24 TP6/PR-F	1
30	430085	COMPLETE FREE GEAR HF 1012 Z24 TP6/PR-F	1
31	430040	PLATE FOR SUPPORT	1
32	430036	FRONT COVER FOR SPEED CONTROL DEVICE	1
32a	750105	SCREW TBEI M5X6 UNBRAKO	2
32b	420022	WASHER D. 5	2
33	430066	BACK COVER FOR SPEED CONTROL DEVICE	1
33a	750105	SCREW TBEI M5X6 UNBRAKO	1
33b	750106	SCREW TBEI M5X10 UNBRAKO	1
33c	420022	WASHER D. 5	2
34	430035	UPPER COVER FOR SPEED CONTROL DEVICE	1
35	850601	HANDCRANK V-PR/ PR-F	1
35a	400305	SCREW PP M6X10	1
36	430068	RIGHT LEAD DIAMETER INDEX 0,5-1 PR-F	1
36a	600050	SCREW TBEI M4X6	2
37	430069	LEFT LEAD DIAMETER INDEX 0,5-1 PR-F	1
37a	600050	SCREW TBEI M4X6	2

38	400501	KNOB M6X16	2
38a	750505	BLUED WASHER HOLE D. 6	2
39	400703	RIGHT ECCENTRIC BUSHING/ BENDING ADJ.	1
39a	400904	GLYCODUR BUSHING TFP D1=16	1
40	400704	LEFT ECCENTRIC BUSHING/ BENDING ADJ.	1
40a	400904	GLYCODUR BUSHING TFP D1=16	1
41	420032	THRUST-BLOCK Ø 16- Ø30	2
42	420028	RING FOR BENDING SHAFT	1
42a	400304	SCREW PT M6X8	1
43	400503	CLIP RS12 DIN 6799	1
44	220106	INNER BUSHING FOR DISC	2
44a	630004	SCREW TCEI M3X25	6
45	220107	CONIC DISC ON BENDING SHAFT	2
45a	400413	SCREW PP M6X5	8
46	220108	PRESSURE SLEEVE	2
47	220109	SPRING FOR PRESSURE SLEEVE	2
48	430025	BENDING WHEEL TP6/PR-F	2
48a	400304	SCREW PT M6X8	2
49	430026	RIGHTCOMPONENT HOLDER	1
49a	430051	PRESSING PIN	1
49b	430063	BLUED NUT M 3	1
50	430027	LEFT COMPONENT HOLDER	1
50a	430051	PRESSING PIN	1
50b	430063	BLUED NUT M 3	1
51	430058	CLIP Ø 21	2
52	430024	BENDING SHAFT TP6/PR-F	1
53	430057	CLIP RS10 DIN	1
54	430010	FLANGE FOR CAM SHAFT	2
54a	850108	SCREW TSEI M4X10	6
55	850508	RING FOR PREFORMING CAM SHAFT	1
55a	400304	SCREW PT M6X8	1
56	430044	RIGHT PREFORMING CAMBODY	1
56a	850505	DELRIN WASHER FOR PREFORMING CAM	2
56b	850504	BEARING INA NK9/12 TN	2
56c	430113	SCREW TCEI M 6 X11,5	1
56d	400429	PARALLEL PIN D. 5X9	1
57	430043	LEFT PREFORMING CAMBODY	1
57a	850505	DELRIN WASHER FOR PREFORMING CAM	2
57b	850504	BEARING INA NK9/12 TN	2
57c	430113	SCREW TCEI M 6 X11,5	1
57d	400429	PARALLEL PIN D. 5X9	1

58	850506	DELTRIN COVER FOR PREFORMING CAM	2
58a	850507	CLIP E26	2
59	430028	PREFORMING CAM SHAFT	1
60	430029	MAIN SUPPORT TP6/PR-F	1
60a	850304	SCREW TCEI M5X10	4
60b	850417	SPINA CIL. D. 3X16	2
61	430030	TABLE/PREFORMING PITCH ADJ.	1
61a	600050	SCREW TBEI M4X6	2
62	430031	SLEEVE TP6/PR-F	1
62a	750107	SCREW TCEI M4X12	4
62b	850417	PARALLEL PIND. 3X16	2
63	420070	PREFORMING PITCH REFERENCE	1
63a	420073	SCREW TBEI M4X10	2
63b	420081	SCREW PP M4X16	1
63c	210118	SELF LOCKING NUT M4	1
63d	150508	SCREW TCEI M 4X35	1
64	420040	LOCKING PLATE FOR PREFORMING HEIGHT ADJUSTMENT	1
64a	750107	SCREW TCEI M4X12	1
65	430032	GUIDE FOR RT/LT PREFORM. DIE TP6/PR-F-43	1
66	430045	LOCKING LEVER	1
67	430011	SAFETY COVER FOR PR-F	1

#### ADJUSTMENT TOOLS

A	430050	PR-F GAUGE/PITCH ADJUSTING SCALE	1
B	400805	THICKNESS GAUGE/BENDING WHEEL ADJ.	1
C	200901	CALIPER TP6/LEAD SPACING REF.	1
D	430052	LEAD LENGTH GAUGE	1
E	400804	ALLEN KEY mm. 3	1
F	750451	ALLEN KEY mm. 5	1