

11.2.1 READING KEY FOR DETAILED DRAWING TP6 PR-B code.40.OL01

Pos.	Item	Description	Q.ty
1	400101 OL	MACHINE BODY TP6/PR-B	1
1a	400111	CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT	2
2	400108	CENTERING SCALE	1
2a	400115	CS SCREW M3X16	2
2b	950704	NUT M3	2
3	400207	GUIDE HOLDING SHAFT	1
3a	750301	CS SCREW M5X12	1
4	400208	RIGHT TAPE GUIDE FOR TP6/PR-B	1
4a	400210	KNOB M5X16	1
5	400209	LEFT TAPE GUIDE FOR TP6/PR-B	1
5a	400210	KNOB M5X16	1
6	400801	PART BIN	1
7	400113	COMPONENT UNLOADER	1
8	400112	COMPONENT UNLOADER HOLDER	1
8a	400117	SCREW TCEI M4X10	2
9	400106	MIN-MAX DIAM. REF. PLATE	1
9a	600050	SCREW TBEI M4X6	2
10	400401	MAIN SHAFT	1
10a	400415	CLIP RS 15 DIN 6799	1
11	400409	RIGHT OUTER TOOTHED DISC 3.1	1
11a	400413	SCREW PP M6X5	1
12	400403	LEFT OUTER TOOTHED DISC 3.1	1
12a	400413	SCREW PP M6X5	1
13	400408	RIGHT CENTRAL TOOTHED DISC	1
13a	400413	SCREW PP M6X5	1
13b	400412	PARALLEL PIN D.5X6	1
14	400405	LEFT CENTRAL TOOTHED DISC	1
14a	400413	SCREW PP M6X5	1
14b	400412	PARALLEL PIN D.5X6	1
15	400407	RIGHT INNER TOOTHED DISC	1
15a	400304	SCREW PT M6X8	1
15b	400429	PARALLEL PIN D. 5X9	1
16	400406	LEFT INNER TOOTHED DISC	1
16a	400304	SCREW PT M6X8	1
16b	400429	PARALLEL PIN D. 5X9	1
17	400303	GEAR Z39 FOR MAIN SHAFT	1
17a	400304	SCREW PT M6X8	1
18	400301	HANDCRANK	1
18a	400305	SCREW PP M6X10	1

19	400104	RIGHT ECCENTRIC SCALE/PREF. REF.	1
19a	600050	VITE TBEIM4X6	2
20	400105	LEFT ECCENTRIC SCALE/PREF. REF	1
20a	600050	SCREW TBEIM4X6	2
21	400501	KNOB M6X16	4
21a	750505	BLUED WASHER HOLE D. 6	4
22	400511	RIGHT ECCENTRIC BUSHING/PREFOM ADJ.	1
23	400502	LEFT ECCENTRIC BUSHING/PREFORM ADJ.	1
24	400504	CUTTING SHAFT	1
24a	400503	CLIP RS12 DIN 6799	2
25	400340		1
25a	400505	CUTTING WHEEL BODY	1
25b	400509	TOOTHED PREFORMING DISC 3,1 TP6/PR-B	1
25c	400508	PREFORMING WHEEL	1
25d	400341		3
26	400350		1
26a	400505	CUTTING WHEEL BODY	1
26b	400506	LEFT TOOTHED PREFORMING DISC 3,1 FOR TP6/PR-B	1
26c	400508	PREFORMING WHEEL	1
26d	400341		3
27	400102	RIGHT ECCENTRIC SCALE/LEAD REF.	1
27a	600050	SCREW TBEIM4X6	2
28	400103	LEFT ECCENTRIC SCALE/LEAD	1
28a	600050	SCREW TBEIM4X6	2
29	400703	RIGHT ECCENTRIC BUSHING/ BENDING ADJ.	1
29a	400904	GLYCODUR BUSHING TFP D1=16	1
30	400704	LEFT ECCENTRIC BUSHING/ BENDING ADJ.	1
30a	400904	GLYCODUR BUSHING TFP D1=16	1
31	420032	THRUST-BLOCK Ø 16- Ø30	2
32	400712	NEW BENDING SHAFT	1
32a	400503	CLIP RS12 DIN 6799	1
33	400702	BENDING WHEEL	2
33a	400304	SCREW PT M6X8	2
34	400302	GEAR Z30 FOR BENDING SHAFT	1
34a	400304	SCREW PT M6X8	1
35	400110	SAFETYCOVER	1
35a	400109	SAFETYCOVER PIN	2

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A	400805	THICKNESS GAUGE/BENDING WHEEL ADJ.	1
B	200906		1
C	400804	ALLEN KEY mm. 3	1

ANOTHER VERSIONS

TP6 PR-B cod. 40.0L11 TP6/PR-B MAN.CUTTING BENDING FORM.MACH. AX.COMP.3.9 D.1-1,3

11	400410	RIGHT OUTER TOOTHED DISC 3.9	1
12	400404	LEFT OUTER TOOTHED DISC 3.9	1
25	400360		1
25a	400505	CUTTING WHEEL BODY	1
25b	400510	RIGHT TOOTHED PREFORMING DISC 3,9 TP6/PR-B	1
25c	400508	PREFORMING WHEEL	1
25d	400512	CAPSCREW M3X12	3
26	400370		1
26a	400505	CUTTING WHEEL BODY	1
26b	400507	LEFT TOOTHED PREFORMING DISC 3,9 FOR TP6/PR-B	1
26c	400508	PREFORMING WHEEL	1
26d	400512	CAPSCREW M3X12	3

TP6 PR-B cod. 40.0L04 TP6/PR-B MAN.CUTTING BENDING FORM.MAC.AX.COMPS.Z=5 D.1-1,3

11	400421	RIGHT OUTER TOOTHED DISC Z=5	1
12	400422	LEFT OUTER TOOTHED DISC Z=5	1
25	400380		1
25a	400505	CUTTING WHEEL BODY	1
25b	400423	RIGHT TOOTHED PREFORMING DISC Z=5	1
25c	400508	PREFORMING WHEEL	1
25d	400512	CAPSCREW M3X12	3
26	400390		1
26a	400505	CUTTING WHEEL BODY	1
26b	400424	LEFT TOOTHED PREFORMING DISC	1
26c	400508	PREFORMING WHEEL	1
26d	400512	CAPSCREW M3X12	3

TP6 PR-B cod. 40.0L02 TP6/PR-B PREFORMING 3,1 WITH REINFORCED BEND.WHEEL D.1-1,3

11	400409	RIGHT OUTER TOOTHED DISC 3.1	1
12	400403	LEFT OUTER TOOTHED DISC 3.1	1
15	400419	RIGHT INNER TOOTHED DISC *REINFORCED*	1
16	400420	LEFT INNER TOOTHED DISC *REINFORCED*	1
25	400340		1
25a	400505	CUTTING WHEEL BODY	1
25b	400509	RIGHT TOOTHED PREFORMING DISC	1
25c	400508	PREFORMING WHEEL	1
25d	400341		3
26	400350		1
26a	400505	CUTTING WHEEL BODY	1
26b	400506	LEFT TOOTHED PREFORMING DISC 31,00	1
26c	400508	PREFORMING WHEEL	1
26d	400341		3

33 400711 EXTRA REINFORCED BENDING WHEEL

2

TP6 PR-B cod. 40.0L12 TP6/PR-B PREFORMING 3.9 WITH REINFORCED BEND. WHEEL D.1-1,3

11	400410	RIGHT OUTER TOOTHED DISC 3.9	1
12	400404	LEFT OUTER TOOTHED DISC 3.9	1
15	400419	RIGHT INNER TOOTHED DISC *REINFORCED*	1
16	400420	LEFT INNER TOOTHED DISC *REINFORCED*	1
25	400360		1
25a	400505	CUTTING WHEEL BODY	1
25b	400510	RIGHT TOOTHED PREFORMING DISC	1
25c	400508	PREFORMING WHEEL	1
25d	400512	CAPSCREW M3X12	3
26	400370		1
26a	400505	CUTTING WHEEL BODY	1
26b	400507	LEFT TOOTHED PREFORMING DISC 39,00	1
26c	400508	PREFORMING WHEEL	1
26d	400512	CAPSCREW M3X12	3
33	400711	EXTRA REINFORCED BENDING WHEEL	
2			

TP6 PR-B cod. 40.0L05 TP6/PR-B PREFORMING Z=5 WITH REINFORCED BEND. WHEEL D. 1-1,3

11	400421	RIGHT OUTER TOOTHED DISC Z=5	1
12	400422	LEFT OUTER TOOTHED DISC Z=5	1
15	400419	RIGHT INNER TOOTHED DISC *REINFORCED*	1
16	400420	LEFT INNER TOOTHED DISC *REINFORCED*	1
25	400380		1
25a	400505	CUTTING WHEEL BODY	1
25b	400423	RIGHT TOOTHED PREFORMING DISC Z=5	1
25c	400508	PREFORMING WHEEL	1
25d	400512	CAPSCREW M3X12	3
26	400390		1
26a	400505	CUTTING WHEEL BODY	1
26b	400424	LEFT TOOTHED PREFORMING DISC Z=5	1
26c	400508	PREFORMING WHEEL	1
26d	400512	CAPSCREW M3X12	3
33	400711	EXTRA REINFORCED BENDING WHEEL	2

SPECIAL PARTS

25a-26a	400709	ONLY CUTTING WHEEL	2
33	400707	REINFORCED BENDING WHEELS	2