7.2.1 READING KEY FOR DETAILED DRAWING TP6 EC (23.OL01)

Pos.	Item	Description	Q.ty
1	230101	RIGHT SIDE PLATE/BODY FRAME	1
1a	400111	CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT	1
2	230102	LEFT SIDE PLATE BODY/FRAME	1
2a	400111	CENTRAL BUSHING F18/22/12 FOR MAIN SHAFT	1
3	230103	MAIN HOLDING SHAFT	1
3a	550012	BH SCREW M5X15	2
3b	750505	WASHER Ø 6	2
4	230106	MAIN SHAFT LOCK IN MACHINE'S BODY	2
4a	550012	BH SCREW M5X15	4
4b	750505	WASHER Ø 6	4
5	230104	SHAFT FOR COMPONENT UNLOADER	1
5a	550012	BH SCREW M5X15	2
5b	750505	WASHER Ø 6	2
6	400207	GUIDE HOLDING SHAFT	1
6a	750301	CS SCREW M5X12	1
7	200201	RIGHT TAPE GUIDE TP6	1
7a	400210	KNOB M5X16	1
8	200202	LEFT TAPE GUIDE TP6	1
8a	400210	KNOB M5X16	1
9	400113	COMPONENT UNLOADER	1
10	400112	COMPONENT UNLOADER HOLDER	1
10a	400117	CAPSCREW M4X10	2
11	400102	RIGHT ECCENTRIC SCALE/LEAD REF.	1
11a	600050	BH SCREW M4X6	2
12	400103	LEFT ECCENTRIC SCALE/LEAD REF.	1
12a	600050	BH SCREW M4X6	2
13	400401	MAIN SHAFT	1
13a	400415	CLIP E18	1
14	400407	RIGHT INNER TOOTHED DISC	1
14a	400304	DP SET SCREW M6X8	1
14b	400429	PARALLEL PIN Ø 5X9	1
15	400406	LEFT INNER TOOTHED DISC	1
15a	400304	DP SET SCREW M6X8	1
15b	400429	PARALLEL PIN Ø 5X9	1
16	200402	RIGHT OUTER TOOTHED DISC TP6	1
16a	400413	CP SET SCREW M6X5	1
17	200401	LEFT OUTER TOOTHED DISC TP6	1
17a	400413	CP SET SCREW M6X5	1
18	400303	GEAR Z39 FOR MAIN SHAFT	1
18a	400304	DP SET SCREW M6X8	1

19	400301	HANDCRANK	1
19a	400305	CP SET SCREW M6X10	1
20	200501	CUTTING SHAFT TP6	1
20a	400503	CLIP E16	2
21	400710	REDUCED CUTTING WHEEL SP. 1,5	2
22	400712	NEW BENDING SHAFT	1
22a	400503	CLIP E16	1
23	400702	BENDING WHEEL	2
23a	400304	SCREW PT M6X8	2
24	420032	THRUST-BLOCK	2
25	400302	GEAR Z30 FOR BENDING SHAFT	1
25a	400304	SCREW PT M6X8	1
26	400703	RIGHT ECCENTRIC BUSHING/ BENDING ADJ.	1
26a	400904	GLYCODUR BUSHING TFP D1=16	1
27	400704	LEFT ECCENTRIC BUSHING/ BENDING ADJ.	1
27a	400904	GLYCODUR BUSHING TFP D1=16	1
28	400501	KNOB M6X16	2
28a	750505	WASHER Ø 6	2
29	230105	PART BIN FOR TP6/EC	1

ADJUSTMENT TOOLSET

A	400805	THICKNESS GAUGE/CUTTING WHEEL ADJ.	1
B	200901	CALIPER TP6/LEAD SPACING REF.	1
C	400802	LEAD LENGTH GAUGE	1
D	400804	ALLEN KEY mm. 3	1

ANOTHER VERSIONS

23.OL04 Ø 0.6 - 1.4 EXTRA RINFORCED BENDING

14	400420	LEFT INNER TOOTHED DISC *REINFORCED*	1
15	400419	RIGHT INNER TOOTHED DISC *REINFORCED*	1
23	400711	EXTRA REINFORCED BENDING WHEEL	2
B	200906	CALIPER TP6/PITCH REF. LEAD 1/1,4mm	1

23.OL06 Ø 0.4 - 0.8 REDUCED BENDING VARIABLE PITCH

14	400418	REDUCED RIGHT INNER TOOTHED DISC	1
15	400417	REDUCED LEFT INNER TOOTHED DISC	1
23	400706	REDUCED BENDING WHEEL	2

23.OL07 - 20.OL09 - 20.OL10 Ø 0.4 - 0.6 REDUCED BENDING FIX PITCH

14	400431	LEFT INNER TOOTHED DISC EXTRA REDUCED	1
15	400430	LEFT INNER TOOTHED DISC EXTRA REDUCED	1
23	400713	SINGLE BENDING WHEEL FIX PITCH P=5,08(20.OL07)	1
23	400708	SINGLE BENDING WHEEL FIX PITCH P=7,5(20.OL09)	1
23	400714	ONLY CUTTING WHEEL FIX PITCH P=10,16 (20.OL10)	1