

11.2.1 READING KEY FOR DETAILED DRAWING TP TC4 (74.OL11)

Pos.	Item	Description	Q.ty
1	740133	LOWER PLATE TP/TC4	1
1a	400117	CAPSCREW M4X10	6
1b	150106	RUBBER FEET Ø 8	4
1c	600050	SCREW TBEI M4X6	4
2	740202	LEFT SIDE TP/TC4	2
3	740201	RIGHT SIDE TP/TC4	1
3a	740204	SPACER FOR MOTOR CONNECTION	2
3b	740160	SCREW TCEI M4X16	2
4	740135	UPPER PLATE TP/TC4	1
4a	400117	SCREW TCEI M4X10	4
5	750103	INSERT FOR STEEL CONT. FIXING	1
5a	740160	SCREW TCEI M4X16	2
6	740104	STEEL CONTAINER FOR LOOSE PARTS	1
6a	750105	SCREW TBEI M 5X6 UNBRAKO	2
7	740205OL	BACK COVER TP/TC4	1
7a	750105	SCREW TBEI M 5X6 UNBRAKO	4
8	9915.171	MOTOR CONTROL UNIT 110V TP/TC4	1
8a	600024	POWER CORD	1
8b	400114	BH SCREW M4X8	5
9	740102	SLANTING PLATE TP/TC4	1
9a	740152	BUSHING M6M10X1,25X8	1
9b	740159	BUSHING MUBUX-M TYPE 970 M5/M7	1
9c	740153	TUBULAR RIVET M5	4
9d	400117	SCREW TCEI M4X10	4
10	740155	SCREW PP M6X20	2
11	740103	SLIDING PLATE TP/TC4	1
11a	740152	BUSHING M6M10X1,25X8	1
11b	740151	BUSHING M5M8X1X7	1
11c	150107	SCREW TBEI M5X20 UNBRAKO	4
11d	740137	WASHER Ø 5	4
12	740116	CUTTING SHAFT TP/TC4	2
13	600011	BEARING 10X26X8	8
14	740117	CUTTING SUPPORT TP/TC4	1
14a	740161	SCREW TSEI M6X16	2
14b	750311	PARALLEL PIN Ø 6X14	2
15	750309	BEARING SPACER FOR TP/TC4 CUT. SUPPORT	4
16	750303	KEYWAY 4X4X8 FOR CUTTING SHAFT	2
17	740118	CUTTING PULLEY TP/TC4	2
18	740158	TRAPEZOIDAL BELT Z14 10X355 C.SI OIL-STAT m.e.c. v-belt	2
19	750352	LEFT UPPER CUTTING WHEEL	1
19a	750302	SCREW TBEI M5X12 UNBRAKO	3

20	750263	ELESA WASHER	4
21	750301	SCREW TSEI M5X12	6
22	740117	CUTTING SUPPORT TP/TC4	1
22a	740164	SCREW TSEI M6X20	2
22b	750311	PARALLEL PIN Ø 6X14	2
23	750304	RIGHT CUTTING WHEEL	1
23a	750302	SCREW TBEI M5X12 UNBRAKO	3
24	770069	ELASTIC RING RS7 DIN 6799 PER ALBERO Ø 10	2
25	740110	DRIVING SHAFT TP/TC4	2
26	740111	DRIVING SUPPORT TP/TC4	1
26a	740161	SCREW TSEI M6X16	2
26b	750311	PARALLEL PIN Ø 6X14	1
26c	740162	PARALLEL PIN Ø 6X20	1
27	740112	DRIVING PULLEY TP/TC4	2
28	740111	DRIVING SUPPORT TP/TC4	1
28a	740164	SCREW TSEI M6X20	2
28b	750311	PARALLEL PIN Ø 6X14	1
28c	740162	PARALLEL PIN Ø 6X20	1
29	740113	LEVER FOR TENSION ADJUSTER TP/TC4	2
29a	740154UK	SCREW TCEI M6X18 UNBRAKO	2
29b	750505	WASHER Ø 6	2
30	740114	SPACER FOR ROLLER	2
31	500014	CLIP I22	2
32	500013	BEARING 8X22X7 608 ZZ	2
33	740115	ROLLER FOR TENSION ADJUSTER	2
34	740156	SCREW TE M8X50	2
35	740121	HEIGHT ADJUSTER SUPPORT PIN AND RIGHT FIXED BEARING	1
35a	740138	SCREW TSEI M4X20 UNBRAKO	3
36	420081	SCREW PP M4X16	1
36a	750108	NUT M4	1
37	740157/UK	SCREW PCO M5X16 UNBRAKO	1
37a	600026	BLUED NUT M5	1
38	850220	BEARING RNAO 6X13 h8 TN	2
38a	850221	THICKNESS PS 6X12 SP. 0,2	4
39	930072	SHOULDER CAP SCREW M5 Ø6X16	2
40	740122	LEFT ADJUSTABLE BEARING HOLDER TP/TC4	1
40a	400429	PARALLEL PIN Ø 5X9	1
40b	500055	SCREW TCEI M5X15	1
41	750259	MOTOR REDUCER 80.805.0 BASE 4000 RAPP:61,25 SENSI 2 CC.V24	1
41a	740119	SPACER FOR MOTOR TP/TC4	4
41b	210109	SCREW TCEI M4X40	4
42	740120	MOTOR GEAR Z22 FOR TP/TC4	1
42a	400413	SCREW PP M6X5 UNI 5923	1

43	750256	WASHER FOR GEAR/CUTT.WHEEL/ TRANS. PULLEY	2
44	750257	GEAR Z47	2
44a	750255	SCREW PP M6X8	2
45	750114	MICRO SWITCH SUPPORT TP/TC3	1
45a	500023	SCREW TCEI M4X8	2
46	750115	MICRO SCWITCH AH-71823	1
46a	750116	SCREW TCEI M3X16	2
46b	950704	NUT M3	2
47	740206OL	SAFETY COVER TP/TC4	1
47a	740153	TUBULAR RIVET M5	2
47b	750105	SCREW TBEI M5X6 UNBRAKO	4
47c	740207	CUTTING HEIGHT REFERENCE TABLE	1
47d	750503	SCREW TBEI M3X6	2
48	740107OL	PART BIN HOLDER	1
48a	550012	SCREW TBEI M5X15 UNBRAKO	2
49	740108	PART BIN	1
50	740500	FEEDING GUIDES ASSEMBLY	1
50a	740208	HEIGHT ADJUSTER BODY	1
50b	740125	RIGHT ADJUSTER	1
50c	740124	LEFT ADJUSTER	1
50d	600038	WASHER Ø 5	2
50e	750105	SCREW TBEI M5X6 UNBRAKO	2
50f	740126	HEIGHT ADJUSTER PIN TP/TC4	1
50g	740136	SCREW TSEI M5X80	1
50h	420073	SCREW TBEI M4X10	3
50i	740131	RIGHT/LEFT SAFETY SIDE TP/TC4	2
50l	740129	HEIGHT ADJUSTER PIN TP/TC4	2
50m	600050	SCREW TBEI M4X6	4
50n	740130	BAR FOR HEIGHT ADJUSTER	1
50o	750301	SCREW TSEI M5X12	2
50p	750302	SCREW TBEI M5X12 UNBRAKO	2
50q	740163	NUT M 5	1
50r	600038	WASHER Ø 5	1
50s	600026	NUT M5	1
50t	740127	BAR FOR TP/TC4 MICROSWITCH	1

ADJUSTMENTS TOOLSET

A	400804	ALLEN KEY mm. 3	1
B	750451	ALLEN KEY mm. 5	1
C	740132	PIN FOR TENSION ADJUSTER	1

DIFFERENT PARTICULAR ON TP TC4 74.OL12

8	9915.170	MOTOR CONTROL UNIT 220V TP/TC4	1
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11.3 DETAILED DRAWING OF BR3

