

11.3.1 READING KEY FOR DETAILED DRAWING OF FEEDERS CS10

Pos.	Item	Description	Q.ty
1	510001	complete right side holder	1
1a	510017	bushing F8/14/14 C 3	1
1b	500065	screw PCO M 4x5 Unbrako	1
1c	500065	screw PCO M 4x5 Unbrako	2
2	510015	complete left side holder	1
2a	510042	collared bushing DIN 172	1
2b	500065	screw PCO M 4x5 Unbrako	2
2c	500066	screw PCO M 4x5 Unbrako	2
3	510041	main shaft protection	1
3a	500070	screw TBEI M 5x8	2
4	510043	sliding shaft	2
5	510052	ring	2
5a	510059	screw M 4x3	2
6	510018	right component guide body	1
6a	510023	scissor spring	2
6b	600026	blued nut M 5	2
6c	400017	screw TCEI M 4x10 Unbrako	1
6d	600027	screw TCEI M 4x15 Unbrako	1
7	510019	left component guide body	1
7a	510023	scissor spring	2
7b	600026	blued nut M 5	2
7c	400017	screw TCEI M 4x10 Unbrako	1
7d	600027	screw TCEI M 4x15 Unbrako	1
8	510035	right component guide	1
9	510034	left component guide	1
10	510020	tab for loading area	1
10a	600050	screw TBEI M 4x6	2
10b	950308	washer D4	2
11	510020	tab for loading area	1
11a	600050	screw TBEI M 4x6	2
11b	950308	washer D4	2
12	510010	right stationary stair	1
12a	500018	washer PP M 4x4 Unbrako	2
12b	900003	threaded ENSAT bushing M 9/ M 6x12	1
13	510014	left stationary stair	1
13a	500018	screw PP M 4x4 Unbrako	2
13b	900003	threaded ENSAT bushing M 9/ M 6x12	1
14	510011	right moving stair	1
14a	510042	collared bushing DIN 172	2
14b	510053	needle bearing for lifting pin SKF HK0609	1
15	510013	left moving stairs	1
15a	510042	collared bushing DIN 172	2
15b	510053	needle bearing for lifting pin SKF HK0609	1

16	500042	right moving tab	1
16a	500066	screw TC M 5x8 reduced Unbrako	1
17	500045	left moving tab	1
17a	500066	screw TC M 5x8 reduced Unbrako	1
18	500050	lifting pin	1
18a	500026	stop clip Ø 6	2
19	510008	M6 threaded shaft l/r stairs/comp.length	2
20	500039	knurled wheel DIN 467 M 6-A	2
20a	510049	screw PCO M 4x8	2
21	510037	nut M6	2
22	510009	main shaft cam holder	1
23	510033	fixing ring DIN 705	2
23a	500065	screw PCO M 4x5 Unbrako	2
24	510038	breach washer	3
25	510032	spring D12210 Ø 8.2 L=29.5	1
26	510012	motion cam	1
26a	850510	screw PP M 4x6	2
27	510007	gear Z 20 M1	1
27a	500018	screw PP M 4x4 Unbrako	1
28	510004	pin for free gear	1
28a	400214	screw TSEI M 5x16 Unbrako	1
28b	770069	radial clip RS 7 DIN 6799	1
29	510006	gear Z 48/20 M1	1
30	510003	pin for free gear	2
30a	400214	screw TSEI M 5x16 Unbrako	2
30b	510058	radial clip RS 9 DIN 6799	2
31	510005	gear Z 50 M1	2
32	510002	toothed disc	1
32a	510056	toothed pulley Z33 XL 037	1
32b	400512 UK	screw TCEI M 3x12 Unbrako	3
32c	510057	gear Z50 M120d	1
32d	210119	screw PP M 6x12	2
33	510016	safety cover	1
33a	500070	screw TBEI M 5x8	2
34	510040	leftt knob	1
35	510054	right knob	1
36	510036	centering pin Ø 6 x H 9	2

FOR CS 30 FEEDER

17	550002	left moving tab	1
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