

11.4.3.2 READING KEY FOR DETAILED DRAWING OF AS1/14 AUTOMATIC SYSTEM FOR TAPED RADIAL COMPONENTS 220V. P=15mm code 95.OL14

**** this AS1 is different from the AS1 code 95.OL02 in the following parts**

Pos.	Item	Description	Q.ty
1	950111	BASE FOR AS1 P.15	1
14	950309	GEAR FOR TAPE FEEDING SHAFT P.15	1
15	950311	TAPE EJECTOR P.15	1
16	950307	DRIVING WHEEL/TAPE FEED P.15	1
18	950310	REMOVABLE SMALL COVER/FEED P.15	1
23	950213	COVER FOR FREE WHEEL/TAPE CENTERING	1
24	950211	FREE WHELL AS1/TAPE FEED P. 15	1
29b	950104	STEEL PLATE FOR P.V.C.BASE PLATE	2

11.4.3.3 READING KEY FOR DETAILED DRAWING OF AS1 AUTOM.SYSTEM FOR TAPED COMP. R-PR code 95.OL11

**** this AS1 is different from the AS1 code 95.OL02 in the following parts**

Pos.	Item	Description	Q.ty
35m	5350.206	TRANSFORMER 110 V	1

11.4.3.4 READING KEY FOR DETAILED DRAWING OF AS1/13 AUTOMATIC SYSTEM FOR TAPED RADIAL COMPONENTS 110V. P=15mm code 95.OL13

**** this AS1 is different from the AS1 code 95.OL02 in the following parts**

Pos.	Item	Description	Q.ty
1	950111	BASE FOR AS1 P.15	1
14	950309	GEAR FOR TAPE FEEDING SHAFT P.15	1
15	950311	TAPE EJECTOR P.15	1
16	950307	DRIVING WHEEL/TAPE FEED P.15	1
18	950310	REMOVABLE SMALL COVER/FEED P.15	1
23	950213	COVER FOR FREE WHEEL/TAPE CENTERING	1
24	950211	FREE WHELL AS1/TAPE FEED P. 15	1
29b	950104	STEEL PLATE FOR P.V.C.BASE PLATE	2
35m	5350.206	TRANSFORMER 110 V	1

16	950304	DRIVING WHEEL/TAPE FEED	1
17	750107	SCREW TCEI M4X12	3
17a	950308	WASHER Ø 4	3
18	950305	REMOVABLE SMALL COVER/FEED	1
19	950306	KNOB M5X25	1
20	950201	FREE WHEEL SUPPORT FOR TAPE FEED	1
20a	950209	CAPSCREW M6X20	2
21	950202	CENTRAL SHAFT FOR FREE WHEEL AS1	1
21a	750312	CAPSCREW M6X30	1
21b	780009	ELASTIC WASHER HOLE Ø 6	1
22	950203	BUSHING FOR FREE WHEEL AS1	1
22a	750255	CP SET SCREW M6X8	1
23	780006	COVER FOR FREE WHEEL/TAPE CENTERING	1
23a	950212	SCREW PP M6X25	1
24	950205	FREE WHEEL AS1/TAPE CENTERING P. 12,7	1
25	950210	CLIP E28	1
26	950206	STEEL BAR FOR TEFLON WHEEL	1
26a	400117	SCREW TCEI M4X10	2
27	950207	PIN FOR TAPE GUIDE/TEFLON WHEEL	1
27a	400117	SCREW TCEI M4X10	1
28	950208	TAPE GUIDE/TEFLON WHEEL	1
28a	500016	CLIP Ø8	2
29	950105	HOLDING GUIDE FOR R-PR PLATE	2
29a	400211	ENSAT BUSHING M5/M8X10	2
29b	950104	STEEL PLATE FOR P.V.C. BASE PLATE	2
29c	950209	CAPSCREW M6X20	4
30	400210	KNOB M5X16	2
31	950102	BRACKET FOR LEAD LENGTH ADJ.	1
31a	850204	CAP SCREW M5X35	2
32	950103	LEAD LENGTH ADJUSTING SCREW	1
32a	750401	POMELLO M6 BT.25 B-M6	1
32b	950113	ELASTIC PIN 3x16	1
33	150510	RILSAN HOSE D. 6X4	1
34	900023	RILSAN HOSE 4X2	1
35	9915165	CONTROL DEVICE 220 V FOR TP/R-PR	1
35a	6700.160/1	FRAME	1
35b	6700.160/2	"L" SHAPED COVER	1
35c	950114	SELF-THREADING SCREW Ø3,5X6,5	5
35d	400114	BH SCREW M4X8	6
35e	9915.173	CONTROL P.C. BOARD	1
35f	9915.175	KEYSTRIIP P.C. BOARD	1
35g	5916.101/A	EMERGENCY PUSH BUTTON	1
35h	5466.013	ON/OFF SWITCH WITH PLUG AND FUSE	1
35i	600024	POWER CORD	1
35l	5350.205	TRANSFORMER 220V	1
35m	600027	SCREW TCEI M4X15	2
35n	750108	NUT M4	2

11.4.3.1 READING KEY FOR DETAILED DRAWING OF AS1 AUTOM. SYSTEM FOR TAPED COMP. R-PR

Pos.	Item	Description	Q.ty
1	950101	P.V.C. BASE PLATE AS1	1
1a	500063	ENSAT BUSHING M4/M6,5 L.8	6
2	950602	AIR FEED BOX FOR MOTOR	1
2a	930071	CAP SCREW M4X30	2
2b	150513	PLASTIC ELBOW CONNECTOR KQL-06-01S 90° 1/8 FOR AIR BOX	6
2c	950606	PIPE FITTING KQH-06-01S	3
2d	950605	PLASTIC ELBOW CONNECTOR KQL-04-01S 90° 1/8	2
3	950601	5 WAY VALVE 358-035 AS1	1
3a	150508	SCREW TCEI M 4X35	2
3b	950308	WASHER Ø 4	2
3c	750108	NUT M4	2
3d	150513	PLASTIC ELBOW CONNECTOR KQL-06-01S 90° 1/8 FOR AIR BOX	1
3e	950606	PIPE FITTING KQH-06-01S	2
3f	950605	PLASTIC ELBOW CONNECTOR KQL-04-01S 90° 1/8	1
3g	950608	SILENCER 2931 1/8	2
3h	950607	EXTENTION 1/8-1/8 L.36 FOR SILENCER	2
4	950604	VALVE OR2LR-SB4-B	1
4a	930075	SCREW TCEI M4X20	2
5	950502	MOTOR 72 REV. AS1	1
5a	400117	SCREW TCEI M4X10	4
6	950503	MOTOR SUPPORT PLATE	1
6a	950504	MOTOR SPACER AS1	4
6b	950506	CAPSCREW M5X30	4
7	950505	MOTOR OUTER GEAR AS1	1
7a	750255	CP SET SCREW M6X8	1
8b	950402	OUTER GEAR AT STEP BY STEP DEVICE	1
8c	400413	SCREW PP M6X5	1
9	950401	STEP BY STEP SPEED CONTROL DEVICE	1
9a	750153	CAPSCREW M6X15	4
10	950404	CAM/R-PR CONTROL	1
10a	750255	CP SET SCREW M6X8	2
11	950403	MECHANIC VALVE SUPPORT/R-PR CONTROL	1
11a	750106	SCREW TBEI M5X10 UNBRAKO	2
11b	950603	MECHANIC VALVE 234-955 R-PR CONTROL	1
11c	750116	VITE TCEI M3X16	2
12	950301	SUPPORT FOR DRIVING WHEEL/TAPE FEED	1
12a	950209	CAPSCREW M6X20	4
12b	750315	FIX. BEARING 15X35X11	2
12c	850417	PARALLEL PIN D.3X16	2
13	950302	SHAFT FOR DRIVING WHEEL	1
14	950303	GEAR FOR DRIVING WHEEL	1
14a	400413	SCREW PP M6X5	1
15	950106	TAPE EJECTOR	1
15a	630002	CS SCREW M3X20	2
15b	300213	ELESTIC WASHER HOLE Ø 3	2
15c	430063	BLUED NUT M 3	2